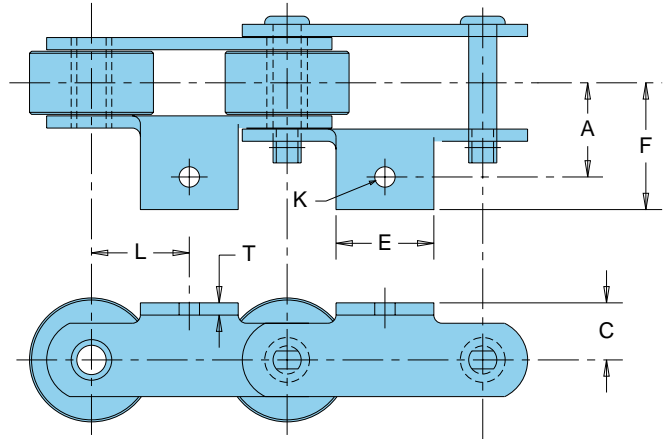
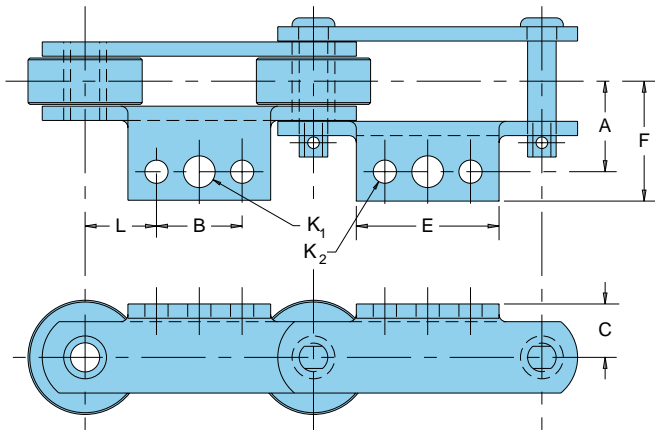


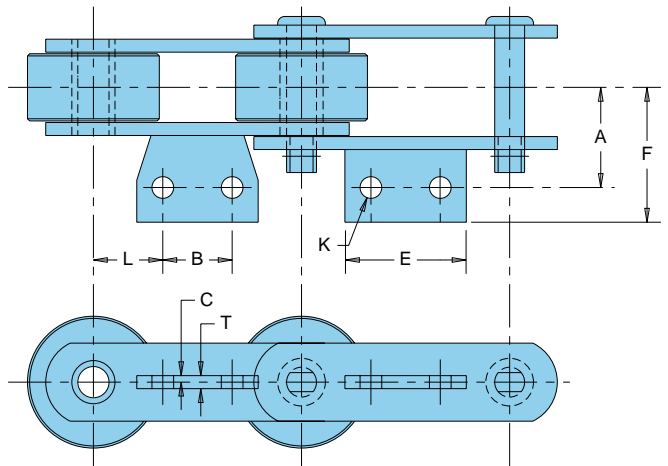
A-1 Attachment



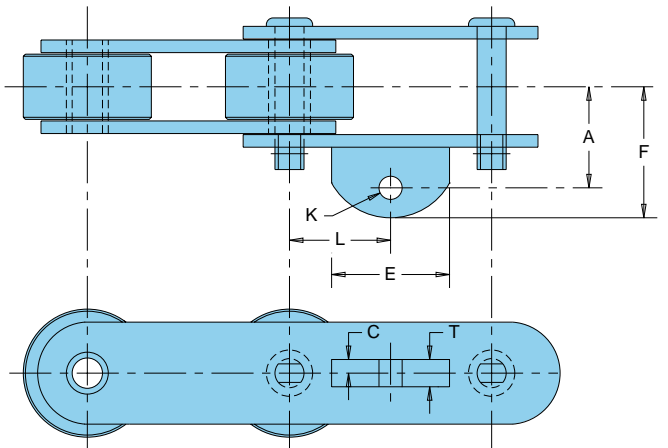
A-1/A-2 Attachment



A-11 and A-63 Attachment



A-22 and A-42 Attachment



Roller Conveyor Chain Attachment Specifications

All dimensions are in inches unless otherwise indicated.

Attachment Number	Chain Number	A	B	C	E	F	Bolt Diameter		L	T	Approx. Weight (lbs./ft.)
							K ₁	K ₂			
A-1	53R	1.47		.81	2.00	2.16	.31		1.50	.19	4.4
	83R	2.00		1.00	2.00	2.84	.38		2.00	.25	8.1
	84R	2.66		1.25	2.00	3.66	.63		2.00	.38	18.0
	89R	2.00		1.25	2.00	3.17	.38		2.00	.38	11.0
	US-90R	2.00		1.13	3.13	2.63	.38		2.00	.19	6.3
	91R	1.81		1.06	2.88	2.47	.50		2.00	.31	7.9
	93R	1.88		1.00	1.63	2.69	.50		1.34	.25	5.5
	94R	1.38		.88	2.50	1.88	.38		2.00	.25	4.7
	95R	1.38		.81	2.63	2.16	.38		2.00	.19	3.9
	119R	2.09		1.06	2.88	2.80	.50		1.54	.31	7.9
	US-196R	2.00		1.25	3.50	2.63	.38		3.00	.25	6.6
	US-278R	1.91		.88	2.13	2.52	.38		1.30	.19	3.5
	378R	1.50		.88	.88	1.89	.31		.83	.19	4.4
	603R	2.00		1.13	3.50	2.70	.38		3.00	.25	8.8
	604R	2.00		1.13	3.50	2.72	.38		3.00	.25	6.3
	607R	2.00		1.13	3.50	2.70	.38		3.00	.25	7.4
	610R	2.56		1.50	4.00	3.33	.63		3.00	.38	15.4
	614R	2.13		1.63	2.50	3.08	.50		3.00	.38	13.0
	1188R	1.72		1.00	3.38	2.53	.38		2.00	.19	5.0
	50001	1.69		1.13	2.25	2.31	.50		2.50	.31	8.1
	A-1/A-2	53R	1.47	1.06	.81	2.00	2.16	.31	.25	.97	.19
US-90R		2.00	2.00	1.13	3.13	2.63	.38	.38	1.00	.19	6.3
94R		1.38	1.50	.88	2.50	1.88	.38	.38	1.25	.25	4.7
95R		1.38	1.19	.81	2.63	2.16	.31	.38	1.41	.19	3.9
A-11	53R	1.58	1.06	.09	2.00	1.94	.25		.97	.19	4.4
	94R	1.75	1.38	.13	2.50	2.50	.50		1.31	.25	5.2
	603R	2.56	2.25	.13	3.25	3.06	.25		1.88	.25	7.6
	604R	2.56	2.25	.13	3.25	3.06	.38		1.88	.25	7.6
	607R	2.56	2.25	.13	3.25	3.17	.38		1.88	.25	7.6
	614R	2.75	2.88	.19	4.50	3.56	.50		1.56	.38	12.5
	626R	2.19	2.25	.13	3.25	2.88	.38		1.88	.25	12.0
A-63	53R	1.63	.63	.09	1.50	2.09	.25		1.19	.19	4.4
A-22	94R	1.84		.19	1.25	2.44	.38		2.00	.38	4.5
	614R	2.25		.25	2.00	3.06	.50		3.00	.38	11.9
A-42	53R	1.56		.13	1.00	2.00	.38		1.50	.25	4.2
	86R	2.34		.19	2.00	3.16	.50		3.00	.38	6.4
	95R	1.63		.19	1.25	2.13	.38		2.00	.38	3.6
	119R	2.00		.25	1.38	2.69	.63		1.50	.50	7.5
	604R	2.34		.25	2.00	3.16	.63		3.00	.50	6.2
	614R	2.75		.25	2.00	3.75	.63		3.00	.50	12.3
	631R	2.75		.25	2.00	3.50	.63		3.00	.50	13.5
	1131R	2.84		.25	2.00	3.84	.63		3.00	.50	13.8
	1604R	2.31		.25	2.00	3.06	.63		3.00	.50	6.7
	2184RX	2.63		.25	2.00	3.63	.63		3.00	.50	13.6

Note: Some A-1 attachments are supplied with three holes. Use the center hole.

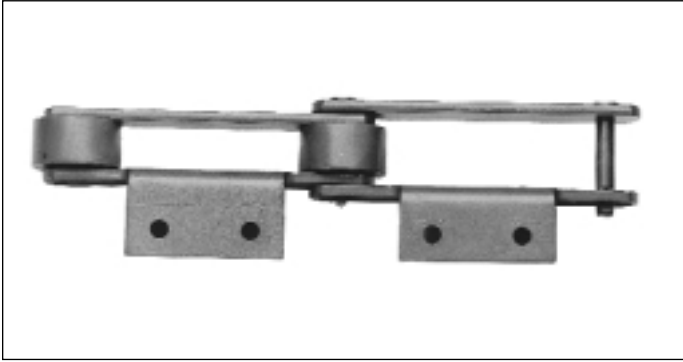
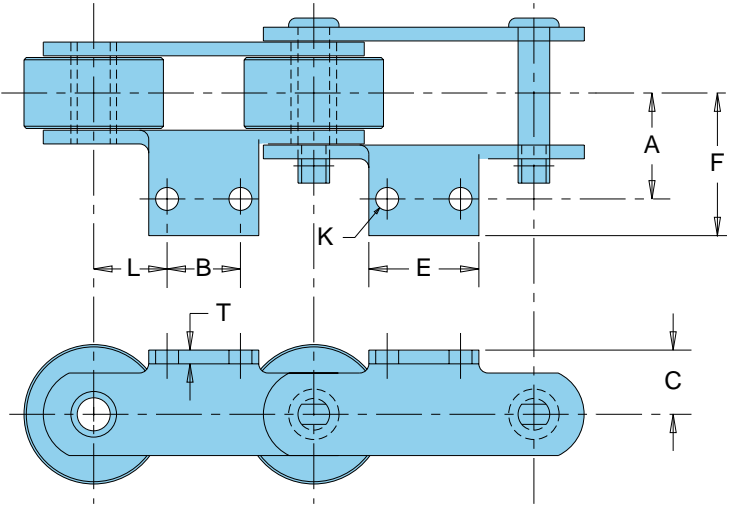
Indicates this chain is normally stocked. All others are made-to-order.

Style "A" attachments are furnished on the cotted side as standard. If requested, they can be furnished on the opposite side of the chain.

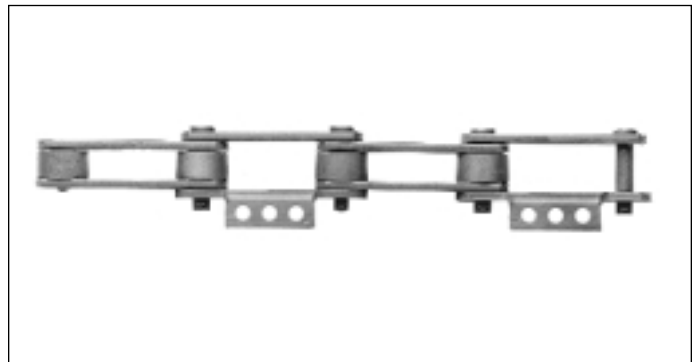
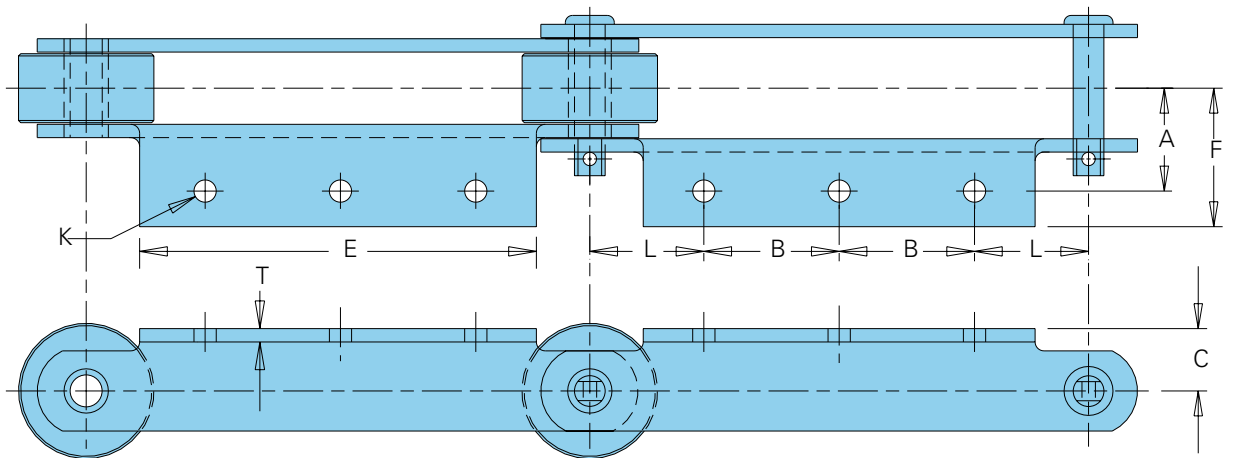
To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.

A-2 Attachment



A-3 Attachment



Roller Conveyor Chain Attachment Specifications (Continued)

All dimensions are in inches unless otherwise indicated.

Attachment Number	Chain Number	A	B	C	E	F	Bolt Diameter	K	L	T	Approx. Weight (lbs./ft.)
A-2	53R	1.47	1.06	.81	2.00	2.16	.25	.97	.19	4.4	
	83R	2.00	1.75	1.00	2.88	2.84	.38	1.13	.25	8.1	
	84R	2.66	1.75	1.25	2.88	3.41	.38	1.13	.38	18.0	
	86R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25	6.2	
	87R	2.13	1.25	.81	2.13	2.63	.31	.68	.25	4.8	
	US-90R	2.00	2.00	1.13	3.13	2.63	.38	1.00	.19	6.3	
	91R	1.81	1.75	1.06	2.88	2.47	.50	1.13	.31	7.9	
	93R	1.88	1.25	1.00	2.00	2.69	.38	.88	.25	5.5	
	94R	1.38	1.50	.88	2.50	1.88	.38	1.25	.25	4.7	
	95R	1.38	1.19	.81	2.63	2.16	.31	1.41	.19	3.9	
	96R	2.19	3.00	1.63	5.50	3.00	.50	1.50	.38	13.7	
	119R	2.00	1.88	1.25	2.88	2.56	.31	.59	.31	7.9	
	US-196R	2.00	2.00	1.25	3.50	2.63	.38	2.00	.25	6.6	
	US-278R	2.09	1.25	.81	2.13	2.72	.31	.68	.19	3.9	
	603R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25	8.9	
	604R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25	6.0	
	607R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25	6.9	
	614R	2.13	2.63	1.63	5.50	2.92	.50	1.69	.38	13.0	
	625R	2.19	2.00	1.63	4.63	2.91	.38	2.00	.25	12.5	
	626R	2.19	2.00	1.63	3.50	3.05	.38	2.00	.38	12.7	
	627R	2.00	2.00	1.13	3.50	2.80	.38	2.00	.31	8.5	
	628R	2.36	2.00	1.63	3.50	3.25	.50	2.00	.38	10.2	
	629R	2.00	2.50	2.00	3.50	2.86	.38	1.75	.31	11.7	
	631R	2.13	2.63	1.63	5.50	2.92	.50	1.69	.38	14.2	
	60001	2.08	2.13	1.25	3.25	2.69	.38	1.94	.31	8.4	
	B-912R	2.56	3.50	1.75	5.50	3.91	.50	2.75	.25	11.1	
	925R	2.50	3.50	1.75	5.50	3.38	.50	2.75	.25	10.7	
	B-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25	14.6	
	C-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25	15.0	
	D-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25	13.9	
	E-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25	13.9	
	B-964R	3.00	3.50	2.88	5.50	4.41	.50	2.75	.31	19.4	
	973R	3.75	3.50	3.63	5.50	4.88	.50	2.75	.38	26.0	
	1113R	2.06	1.50	1.25	2.88	2.77	.38	1.27	.31	9.3	
	1131R	3.00	2.63	1.63	5.50	3.75	.50	1.69	.38	15.5	
	1188R	2.00	2.00	1.00	3.50	2.78	.38	1.00	.19	5.0	
B-1212R	2.56	6.00	1.75	8.00	3.56	.50	3.00	.25	9.5		
B-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25	12.9		
D-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25	13.1		
E-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25	14.3		
B-1264R	3.00	6.00	2.88	8.00	4.41	.50	3.00	.31	17.1		
B-1266R	2.69	6.00	1.88	8.00	3.69	.50	3.00	.25	11.5		
1273R	3.75	6.00	3.63	8.00	5.34	.50	3.00	.38	25.8		
1276R	3.03	6.00	2.75	8.00	4.13	.50	3.00	.25	16.9		
A-3	B-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25	11.4	
	D-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25	11.9	
	F-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25	12.3	
	B-1864R	3.00	11.00	2.88	14.00	4.00	.50	3.50	.31	15.1	
	G-1864R	3.00	11.00	2.88	14.00	4.00	.50	3.50	.31	14.9	
	1866R	4.00	11.00	4.13	13.50	5.17	.50	3.50	.38	32.0	
	1867R	4.13	10.00	4.13	13.00	5.28	.50	4.00	.38	37.0	
	1871R	3.75	11.00	3.63	14.00	4.91	.50	3.50	.38	26.3	
	1873R	3.75	11.00	3.63	14.00	4.84	.50	3.50	.38	22.3	

Note: Some A-2 attachments are supplied with three holes. Use the two outside holes.

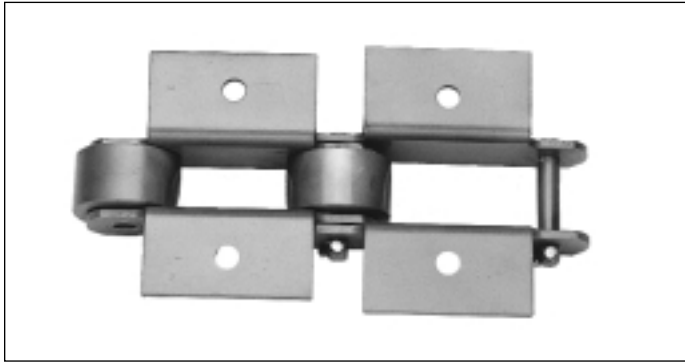
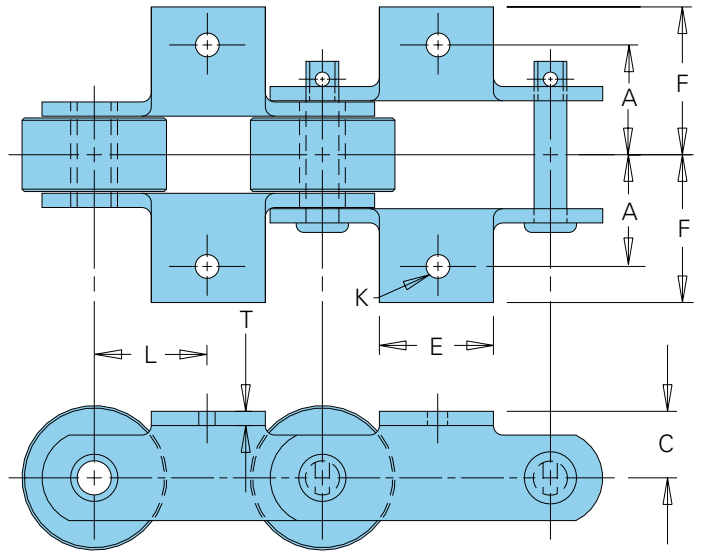
█ Indicates this chain is normally stocked. All others are made-to-order.

Style "A" attachments are furnished on the cotted side as standard. If requested, they can be furnished on the opposite side of the chain.

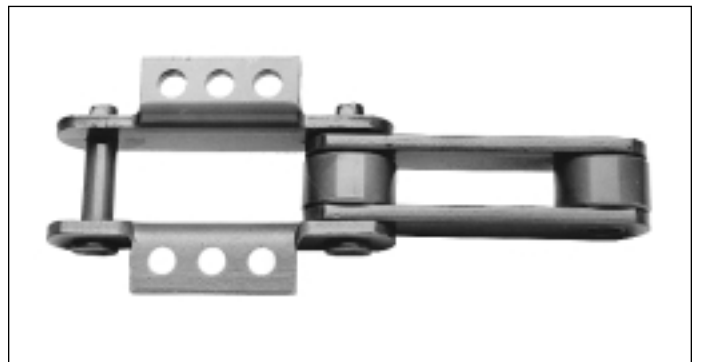
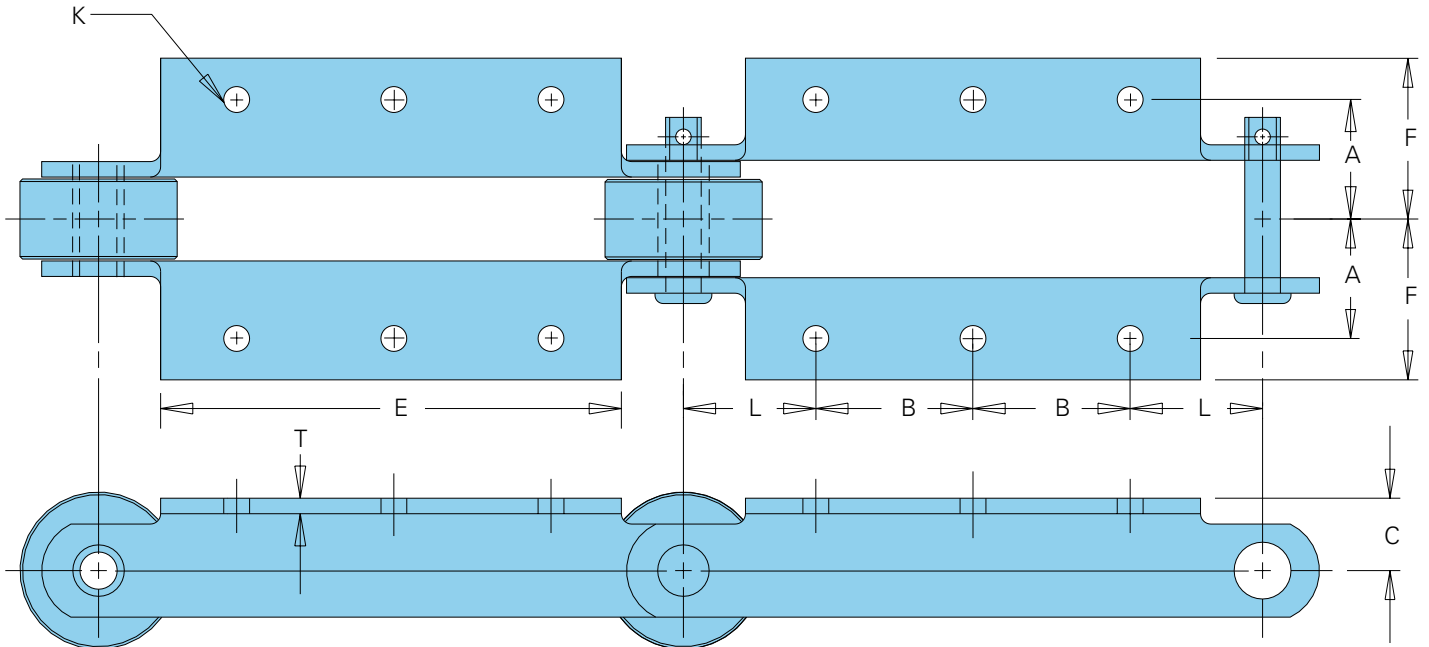
To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.

K-1 Attachment



K-3 Attachment



Roller Conveyor Chain Attachment Specifications (Continued)

All dimensions are in inches unless otherwise indicated.

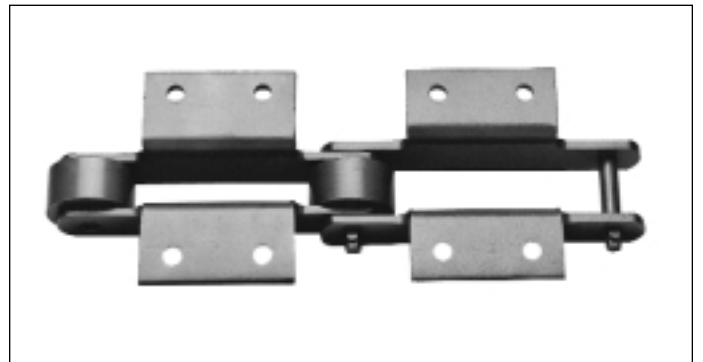
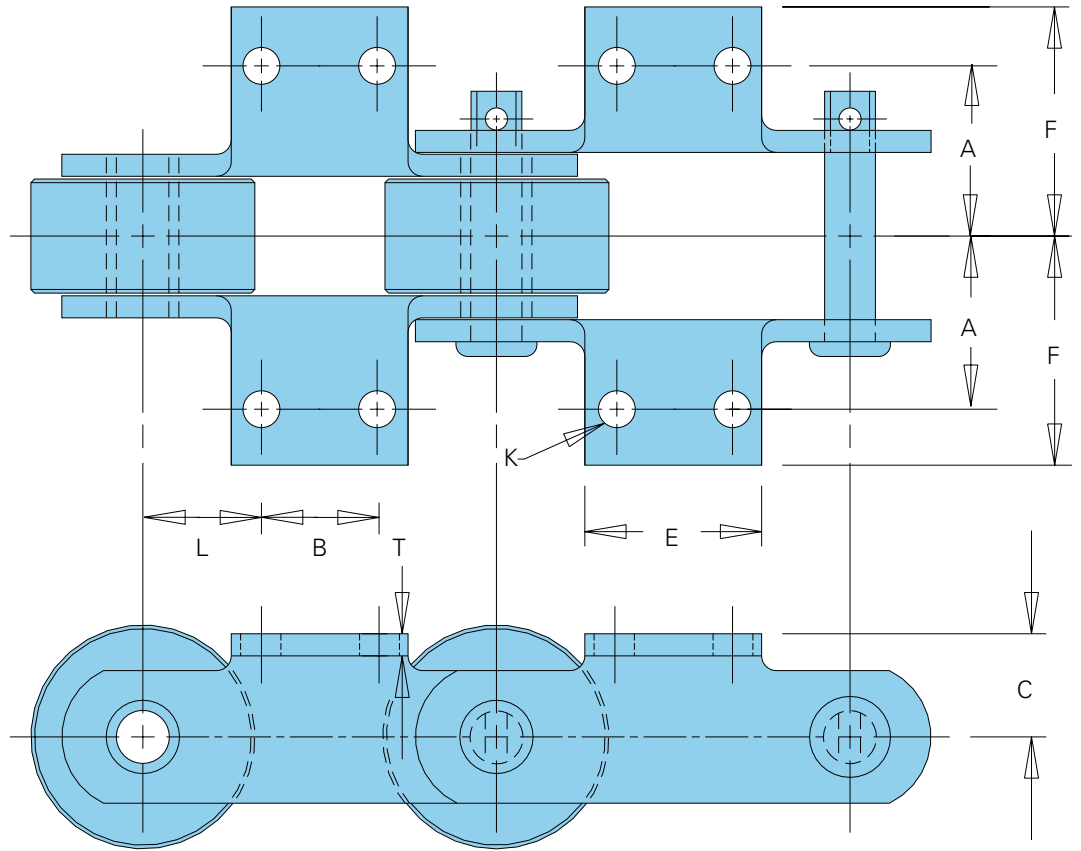
Attachment Number	Chain Number	A	B	C	E	F	Bolt Diameter	L	T	Approx. Weight (lbs./ft.)
K-1	53R	1.47		.81	2.00	2.16	.31	1.50	.19	4.9
	83R	2.00		1.00	2.00	2.84	.38	2.00	.25	9.4
	84R	2.66		1.25	2.00	3.66	.63	2.00	.38	20.7
	89R	2.00		1.25	2.00	3.17	.38	2.00	.38	13.0
	US-90R	2.00		1.13	3.13	2.63	.38	2.00	.19	7.3
	91R	1.81		1.06	2.88	2.47	.50	2.00	.31	8.8
	93R	1.88		1.00	1.63	2.69	.50	1.34	.25	6.0
	94R	1.38		.88	2.50	1.88	.38	2.00	.25	5.3
	95R	1.38		.81	2.63	2.16	.38	2.00	.19	4.4
	96R	2.19		1.63	5.50	2.89	.63	3.00	.38	15.8
	119R	2.09		1.06	2.88	2.80	.50	1.54	.31	9.0
	US-196R	2.00		1.25	3.50	2.63	.38	3.00	.25	7.5
	US-278R	1.91		.81	2.13	2.47	.38	1.30	.19	4.1
	378R	1.50		.88	.88	1.89	.31	.83	.19	5.1
	603R	2.00		1.13	3.50	2.72	.38	3.00	.25	9.7
	604R	2.00		1.13	3.50	2.72	.38	3.00	.25	7.2
	607R	2.00		1.13	3.50	2.78	.38	3.00	.25	8.3
	610R	2.56		1.50	4.00	3.32	.63	3.00	.38	17.3
	614R	2.13		1.63	2.50	3.08	.50	3.00	.38	15.0
	1188R	1.72		1.00	3.38	2.58	.38	2.00	.19	5.9
K-3	B-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25	14.1
	D-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25	14.6
	F-1863R	2.88	5.50	2.50	14.00	4.28	.50	3.50	.25	15.0
	B-1864R	3.00	5.50	2.88	14.00	4.00	.50	3.50	.31	17.3
	G-1864R	3.00	5.50	2.25	14.00	4.00	.50	3.50	.31	18.6
	1866R	4.00	5.50	4.13	13.50	5.16	.50	3.50	.38	37.7
	1867R	4.13	5.00	4.13	13.00	5.28	.50	4.00	.38	42.5
	1871R	3.75	5.50	3.63	14.00	4.91	.50	3.50	.38	31.7
	1873R	3.75	5.50	3.63	14.00	4.84	.50	3.50	.38	27.7

Note: Some K-1 attachments are supplied with three holes. Use the center hole.

To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.

K-2 Attachment



Roller Conveyor Chain Attachment Specifications (Continued)

All dimensions are in inches unless otherwise indicated.

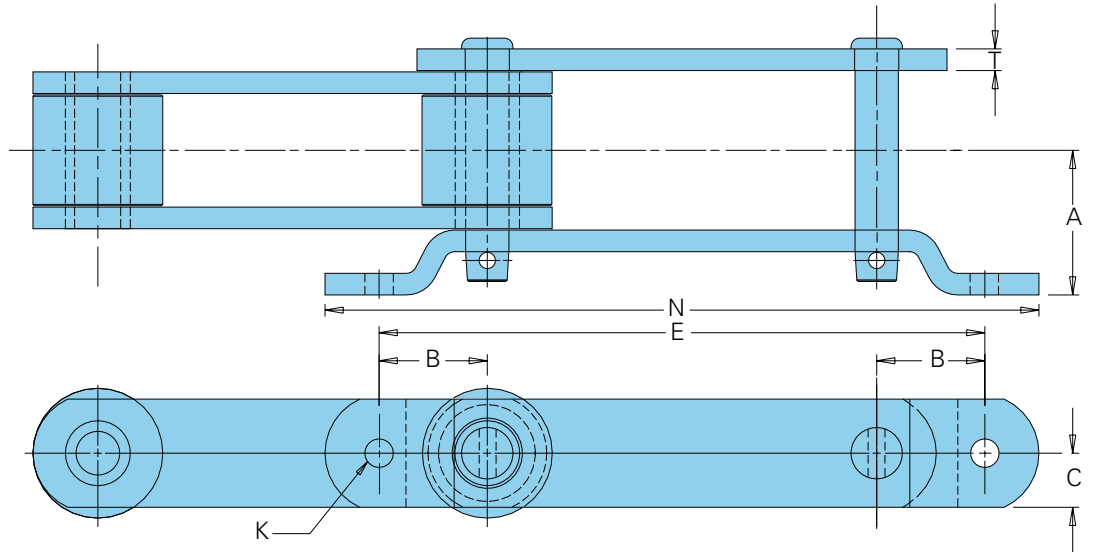
Attachment Number	Chain Number	A	B	C	E	F	Bolt Diameter	K	L	T	Approx. Weight (lbs./ft.)
K-2	53R	1.47	1.06	.81	2.00	2.16	.25	.97	.19	4.9	
	83R	2.00	1.75	1.00	2.88	2.84	.38	1.13	.25	9.4	
	84R	2.66	1.75	1.25	2.88	3.41	.38	1.13	.38	20.7	
	87R	2.13	1.25	.81	2.13	2.63	.31	.68	.25	5.8	
	US-90R	2.00	2.00	1.13	3.25	2.63	.38	1.00	.19	7.3	
	91R	1.81	1.75	1.06	2.88	2.47	.50	1.13	.31	8.8	
	93R	1.88	1.25	1.00	2.00	2.69	.38	.88	.25	6.0	
	94R	1.38	1.50	.88	2.50	1.88	.38	1.25	.25	5.3	
	95R	1.38	1.19	.81	2.63	2.16	.31	1.41	.19	4.4	
	96R	2.19	3.00	1.63	5.50	3.00	.50	1.50	.38	15.8	
	96RX	2.19	3.00	1.63	5.50	2.93	.50	1.50	.38	15.8	
	119R	2.00	1.88	1.25	2.88	2.56	.31	.59	.31	9.0	
	US-196R	2.00	2.00	1.25	3.50	2.63	.38	2.00	.25	7.5	
	US-278R	2.09	1.25	.81	2.13	2.72	.31	.68	.19	4.1	
	603R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25	9.1	
	604R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25	7.0	
	607R	2.00	2.00	1.13	3.50	2.72	.38	2.00	.25	7.4	
	614R	2.13	2.63	1.63	5.50	2.92	.50	1.69	.38	15.0	
	625R	2.19	2.00	1.63	4.63	2.91	.38	2.00	.25	13.9	
	626R	2.19	2.00	1.63	3.50	3.05	.38	2.00	.38	14.7	
	627R	2.00	2.00	1.13	3.50	2.80	.38	2.00	.31	10.7	
	628R	2.38	2.00	1.63	3.50	3.25	.50	2.00	.38	11.7	
	629R	2.00	2.50	2.00	3.50	2.86	.38	1.75	.31	13.7	
	631R	2.13	2.63	1.63	5.50	2.92	.50	1.69	.38	16.4	
	800RX	2.59	4.50	2.19	7.00	3.55	.63	1.75	.50	26.1	
	806R	2.59	3.50	2.19	6.88	3.80	.63	2.25	.50	22.5	
	B-912R	2.56	3.50	1.75	5.50	3.91	.50	2.75	.25	13.1	
	925R	2.50	3.50	1.75	5.50	3.38	.50	2.75	.25	13.2	
	B-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25	16.6	
	D-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25	16.0	
	E-963R	2.88	3.50	2.50	5.50	4.28	.50	2.75	.25	18.5	
	B-964R	3.00	3.50	2.88	5.50	4.41	.50	2.75	.31	22.3	
	973R	3.00	3.00	3.00	5.00	4.00	.50	2.00	.38	30.0	
	1113R	2.06	1.50	1.25	2.88	2.77	.38	1.27	.31	11.0	
	1131R	3.00	2.63	1.63	5.50	3.75	.50	1.69	.38	18.4	
	1188R	2.00	2.00	1.00	3.50	2.78	.38	1.00	.19	5.9	
	B-1212R	2.56	6.00	1.75	8.00	3.56	.50	3.00	.25	11.7	
	B-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25	15.2	
	D-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25	15.4	
	E-1263R	2.88	6.00	2.50	8.00	4.28	.50	3.00	.25	16.6	
	B-1264R	3.00	6.00	2.88	8.00	4.41	.50	3.00	.31	20.3	
	B-1266R	2.69	6.00	1.88	8.00	3.69	.50	3.00	.25	14.0	
	1273R	3.75	6.00	3.63	8.00	5.34	.50	3.00	.38	30.4	
	1276R	3.03	6.00	2.75	8.00	4.13	.50	3.00	.25	19.2	
	2178RX	2.19	3.00	1.63	4.50	3.02	.50	1.50	.38	15.3	
2198R	2.19	3.00	1.63	4.50	3.31	.50	1.50	.50	18.2		
2198RX	2.19	3.00	1.63	4.50	3.31	.50	1.50	.50	18.2		

Note: Some K-2 attachments are supplied with three holes. Use the two outside holes.

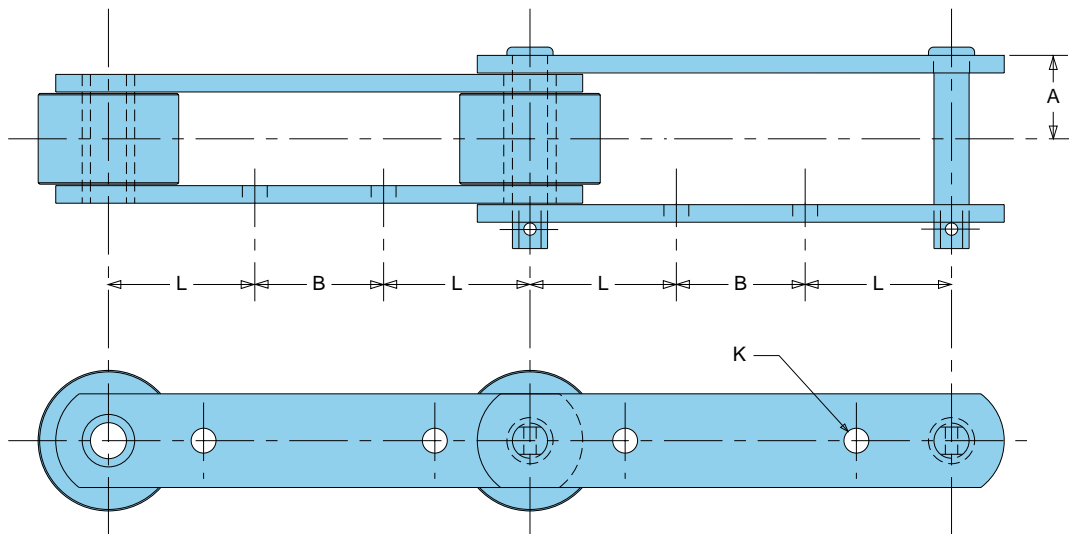
To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.

G-5 Attachment



G-6 Attachment



Roller Conveyor Chain Attachment Specifications (Continued)

All dimensions are in inches unless otherwise indicated.

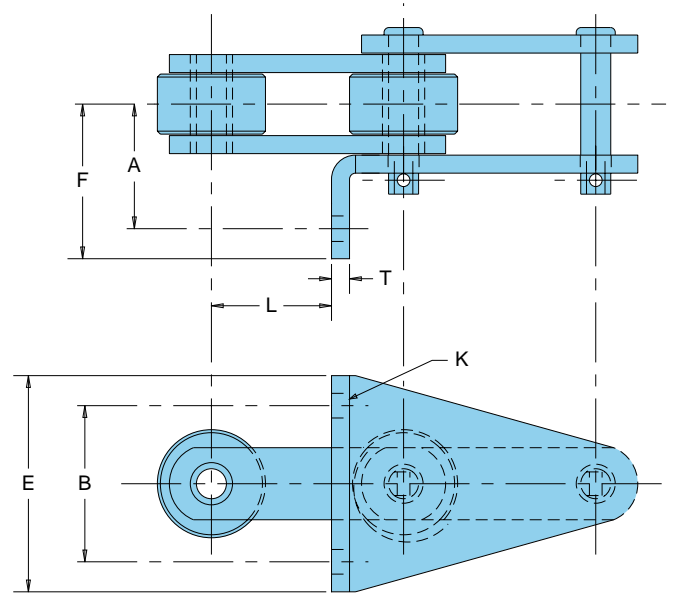
Attachment Number	Chain Number	A	B	C	E	Bolt Diameter	K	L	N	T	Approx. Weight (lbs./ft.)
G-5	4004	3.34	2.50	1.25	14.00	.63	—	—	16.50	.50	18.5
	4009	3.03	2.50	1.25	14.00	.63	—	—	16.50	.38	14.7
	4065	3.94	2.50	1.75	14.00	.63	—	—	16.50	.63	38.6
G-6	809R	1.53	2.75			.50		3.13			14.2
	B-912R	1.41	2.75			.50		3.13			10.0
	925R	1.38	2.75			.50		3.13			8.5
	B-963R	1.78	3.00			.50		3.00			13.9
	D-963R	1.78	3.00			.50		3.00			13.2
	E-963R	1.78	3.00			.50		3.00			15.8
	B-964R	1.91	2.50			.50		3.25			18.1
	973R	2.34	3.50			.63		2.75			25.5
	B-1212R	1.41	3.75			.50		4.13			8.2
	B-1263R	1.78	3.75			.50		4.13			11.6
	C-1263R	1.78	3.75			.50		4.13			11.9
	D-1263R	1.78	3.75			.50		4.13			11.8
	E-1263R	1.78	3.75			.50		4.13			13.0
	B-1264R	1.91	3.75			.50		4.13			15.4
	B-1266R	1.59	3.75			.50		4.13			10.1
	1273R	2.34	3.75			.63		4.13			23.2
	1276R	1.66	5.50			.50		3.25			20.6
	B-1863R	1.78	6.00			.50		6.00			9.9
	D-1863R	1.78	6.00			.50		6.00			10.4
	F-1863R	1.78	6.00			.50		6.00			10.8
	B-1864R	1.91	6.00			.63		6.00			12.8
	G-1864R	1.91	6.00			.63		6.00			12.6
	1867R	2.78	6.00			.63		6.00			34.9
	1871R	2.41	6.00			.63		6.00			23.3
1873R	2.34	6.00			.63		6.00			18.8	

To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

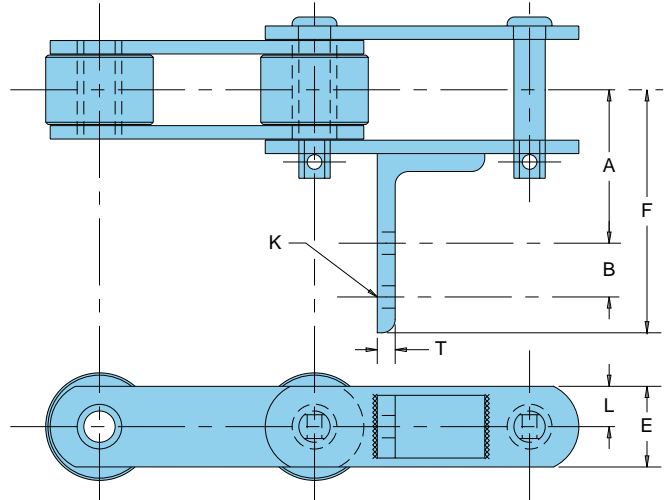
Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.



G-19 Attachment



G-29 Attachment



Roller Conveyor Chain Attachment Specifications (Continued)

All dimensions are in inches unless otherwise indicated.

Attachment Number	Chain Number	A	B	E	F	Bolt Diameter	K	L	T	Approx. Weight (lbs./ft.)
G-19	89R	2.63	3.25	4.50	3.44	.50	2.50	.38	11.7	
	89RX	2.63	3.25	4.50	3.24	.50	2.50	.38	11.7	
	925R	2.56	3.50	5.50	3.38	.50	2.63	.25	9.8	
	B-1263R	2.78	3.50	5.50	3.78	.50	2.63	.25	13.9	
	C-1263R	2.78	3.50	5.50	3.78	.50	2.63	.25	14.2	
	D-1263R	2.78	3.50	5.50	3.78	.50	2.63	.25	13.4	
	E-1263R	2.78	3.50	5.50	3.78	.50	2.63	.25	15.3	
	B-1264R	2.91	3.50	5.50	3.91	.50	2.63	.31	18.2	
	B-1266R	2.59	3.50	5.50	3.59	.50	2.63	.25	12.0	
	1273R	3.34	5.00	7.50	4.34	.50	2.63	.38	27.6	
	B-1863R	2.78	3.50	5.50	3.78	.50	5.63	.25	11.0	
	D-1863R	2.78	3.50	5.50	3.78	.50	5.63	.25	11.5	
	F-1863R	2.78	3.50	5.50	3.78	.50	5.63	.25	11.9	
	B-1864R	2.91	3.50	5.50	3.91	.50	5.63	.31	14.2	
	G-1864R	2.91	3.50	5.50	3.91	.50	5.63	.31	14.0	
	1867R	3.78	3.50	5.50	4.78	.50	5.63	.38	35.9	
	1871R	3.41	3.50	5.50	4.41	.50	5.63	.38	24.7	
1873R	3.34	5.00	7.50	4.34	.50	5.63	.38	21.2		
G-29	94R	1.84	1.13	1.25	3.69	.38	.63	.25	5.3	
	1131R	2.78	1.50	2.00	5.03	.44	1.00	.38	15.2	

To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.

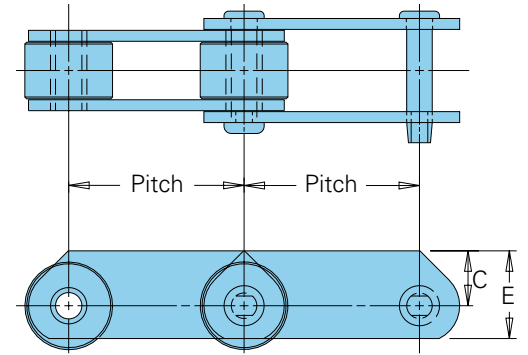
Roller Conveyor Chain Attachment Specifications (Continued)

All dimensions are in inches unless otherwise indicated.

Attach. Number	Chain Number	Pitch			Approx. Weight (lbs./ft.)
			C	E	
High Side Bar Chains	53R	3.000	.94	1.50	5.0
	94R	4.000	.88	1.50	4.8
	95R	4.000	.94	1.50	4.1
	US-90R	4.000	1.25	2.00	7.0
	89R	4.000	1.25	2.00	11.9
	84R	4.000	1.50	2.25	16.4
	6053R	6.000	1.38	2.00	5.1
	627R	6.000	1.25	2.00	6.6
	CC5	6.000	1.50	2.50	11.0
	614R	6.000	2.00	3.00	14.7

Indicates this chain is normally stocked. All others are made-to-order.

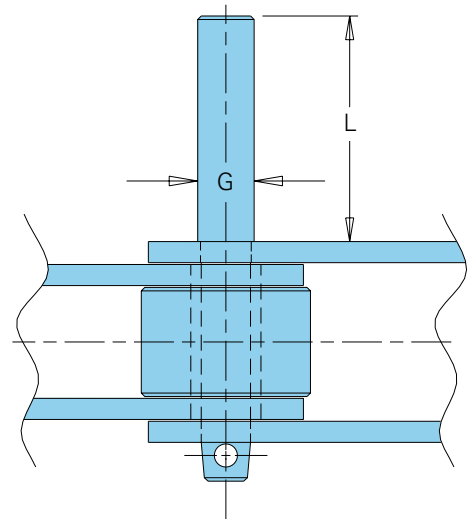
High Sidebar Chains



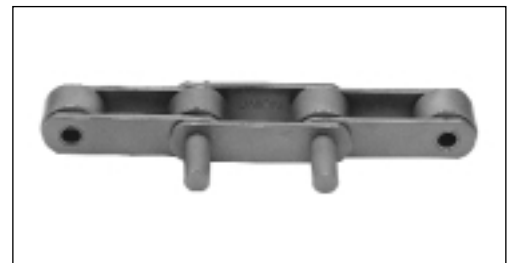
D-1, D-5 Attachments

Chain Number	Diameter			Approx. Weight (lbs./ft.)
		G	L	
53R	.75	2.00	4.9	
94R	.75	2.00	4.8	
US-196R	.75	3.00	5.8	

D-1 and D-5



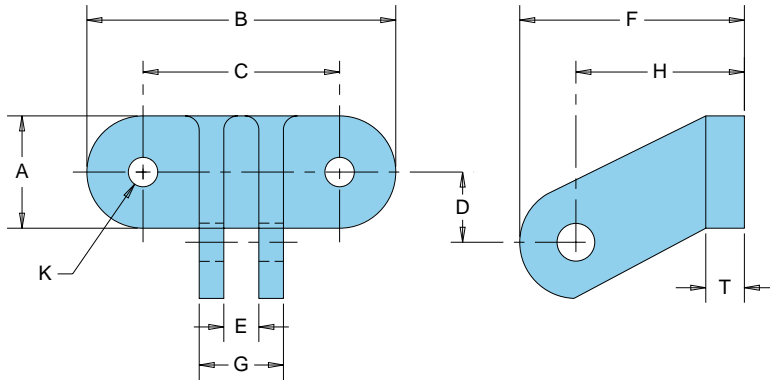
Extended pin attachments of any length can be furnished on all chains listed provided "G" dimension is the same as or exceeds the chain pin diameter.



To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.

Style C Attachment

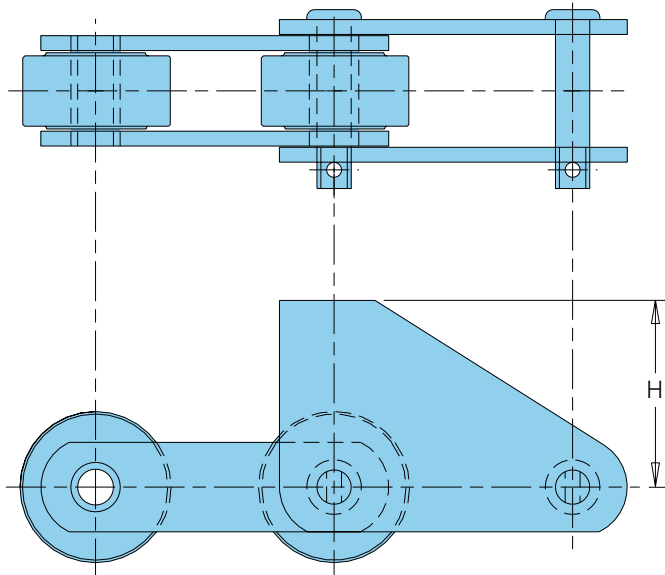


Hinged Bucket and Scraper Flight Wing Attachment Specifications

All dimensions are in inches unless otherwise indicated.

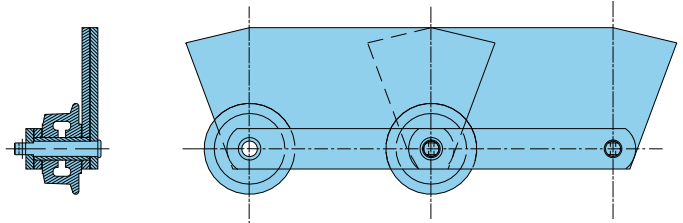
Bucket Wing Style	Attach. No.	Standard	A	B	C	D	E	F	G	H	K	L	T	Approx. Weight (lbs./ft.)
Style C	2C	X	2.00	5.13	3.50	1.00	.63	4.00	1.50	3.08	.50	.63	.69	2.8
	15C		1.75	3.50	2.50	.81	.44	1.81	1.00	1.13	.31	.38	.28	.7

L-2 and S-1 Attachments



Attachments L-2 and S-1 can be furnished with any chain to suit special requirements provided height of dimension "H" does not exceed five inches from center line of chain.

G-2 Attachment



Attachment G-2 is simply an extra height chain sidebar with attachment angle usually used as pan ends on style B and D apron conveyors as shown on page A-40. It can be furnished with any chain in any reasonable height to suit requirements. The attachment is designated by G-2 followed by a hyphen and number giving overall height in inches. For example, G-2-5 is a sidebar with overall height of 5". G-2-6 1/2 is a sidebar with overall height of 6 1/2".

To locate compatible sprockets for your chain, refer to the Product Cross-Reference in Section D.

Note: Dimensions are subject to change. Contact Union Chain to obtain certified prints for design and construction.