



Roller Conveyor Chain Sprockets

Sprocket Number 378RX

For Union Chain Numbers 378RX, 378R, 162R, 462R

All dimensions are in inches unless otherwise specified.

1.654 Pitch				.875 Roller Diameter .750 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
9	378RXA9	1.25	4.0	378RXC9	1.25	1.94	4.836	3.00	2.25	7.0
10	378RXA10	1.25	5.0	378RXC10	1.25	1.94	5.352	3.00	2.25	8.0
11	378RXA11	1.25	6.0	378RXC11	1.25	2.44	5.871	4.00	2.75	12.0
12	378RXA12	1.25	7.0	378RXC12	1.25	2.44	6.391	4.00	2.75	13.0

Sprocket Number 81X

For Union Chain Number 81X

2.609 Pitch				.906 Roller Diameter .875 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	81XA8	.94	8.0	81XC8	.94	2.44	6.818	4.00	2.75	14.0
9	81XA9	1.25	10.0	81XC9	1.25	2.44	7.628	4.00	2.75	16.0
10	81XA10	1.25	12.0	81XC10	1.25	2.94	8.443	4.75	3.13	23.0
11	81XA11	1.25	14.0	81XC11	1.25	2.94	9.261	4.75	3.13	25.0
12	81XA12	1.25	17.0	81XC12	1.25	2.94	10.080	4.75	3.13	28.0

Sprocket Number 87R

For Union Chain Numbers 87R, US-278R

2.609 Pitch				.875 Roller Diameter .875 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	87RA8	1.25	8.0	87RC8	1.25	2.44	6.818	4.00	2.75	14.0
9	87RA9	1.25	10.0	87RC9	1.25	2.44	7.628	4.00	2.75	16.0
10	87RA10	1.25	12.0	87RC10	1.25	2.94	8.443	4.75	3.13	23.0
11	87RA11	1.25	14.0	87RC11	1.25	2.94	9.261	4.75	3.13	25.0
12	87RA12	1.25	17.0	87RC12	1.25	2.94	10.080	4.75	3.13	28.0

Sprocket Number 53R

For Union Chain Number 53R

All dimensions are in inches unless otherwise specified.

3.000 Pitch				1.500 Roller Diameter .875 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	53RA8	1.25	12.0	53RC8	1.25	3.19	7.839	5.25	3.88	29.0
9	53RA9	1.25	15.0	53RC9	1.25	3.19	8.771	5.25	3.88	32.0
10	53RA10	1.25	18.0	53RC10	1.25	3.19	9.708	5.25	3.88	35.0
11	53RA11	1.25	22.0	53RC11	1.25	3.19	10.648	5.25	3.88	39.0
12	53RA12	1.25	26.0	53RC12	1.25	3.19	11.591	5.25	3.88	43.0

Sprocket Number 93R

For Union Chain Number 93R

3.000 Pitch				1.500 Roller Diameter 1.000 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	93RA8	1.25	14.0	93RC8	1.25	3.19	7.839	5.25	3.88	30.0
9	93RA9	1.25	17.0	93RC9	1.25	3.19	8.771	5.25	3.88	33.0
10	93RA10	1.25	21.0	93RC10	1.25	3.19	9.708	5.25	3.88	37.0
11	93RA11	1.25	25.0	93RC11	1.25	3.19	10.648	5.25	3.88	42.0
12	93RA12	1.25	30.0	93RC12	1.25	3.19	11.591	5.25	3.88	46.0

Sprocket Number 119RX

For Union Chain Numbers 119RX, 119R

3.075 Pitch				1.250 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	119RXA8	1.25	18.0	119RXC8	1.25	3.19	8.035	5.25	3.88	32.0
9	119RXA9	1.25	22.0	119RXC9	1.25	3.19	8.991	5.25	3.88	36.0
10	119RXA10	1.50	27.0	119RXC10	1.50	3.44	9.951	5.50	4.25	48.0
11	119RXA11	1.50	33.0	119RXC11	1.50	3.44	10.915	5.50	4.25	53.0
12	119RXA12	1.50	39.0	119RXC12	1.50	3.44	11.881	5.50	4.25	60.0



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number 94R

For Union Chain Number 94R

All dimensions are in inches unless otherwise specified.

4.000 Pitch				1.500 Roller Diameter .750 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	94RA8	1.25	18.0	94RC8	1.25	3.19	10.453	5.25	3.88	36.0
9	94RA9	1.25	23.0	94RC9	1.25	3.19	11.695	5.25	3.88	40.0
10	94RA10	1.25	28.0	94RC10	1.25	3.19	12.944	5.25	3.88	45.0
11	94RA11	1.25	34.0	94RC11	1.25	3.19	14.198	5.25	3.88	51.0
12	94RA12	1.25	40.0	94RC12	1.25	3.19	15.455	5.25	3.88	57.0

Sprocket Number 97R

For Union Chain Number 97R

4.000 Pitch				1.750 Roller Diameter .750 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	97RA8	1.25	17.0	97RC8	1.25	3.19	10.453	5.25	3.88	35.0
9	97RA9	1.25	22.0	97RC9	1.25	3.19	11.695	5.25	3.88	39.0
10	97RA10	1.25	28.0	97RC10	1.25	3.19	12.944	5.25	3.88	44.0
11	97RA11	1.25	33.0	97RC11	1.25	3.19	14.198	5.25	3.88	50.0
12	97RA12	1.25	39.0	97RC12	1.25	3.12	15.455	5.25	3.88	56.0

Sprocket Number 95R

For Union Chain Number 95R

4.000 Pitch				1.500 Roller Diameter .875 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	95RA8	1.25	21.0	95RC8	1.25	3.19	10.453	5.25	3.88	38.0
9	95RA9	1.25	27.0	95RC9	1.25	3.19	11.695	5.25	3.88	43.0
10	95RA10	1.25	33.0	95RC10	1.25	3.19	12.944	5.25	3.88	49.0
11	95RA11	1.25	39.0	95RC11	1.25	3.19	14.198	5.25	3.88	56.0
12	95RA12	1.25	47.0	95RC12	1.25	3.19	15.455	5.25	3.88	63.0

Sprocket Number 91R

For Union Chain Numbers 91R, 1188R

All dimensions are in inches unless otherwise specified.

4.000 Pitch				1.750 Roller Diameter 1.000 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	91RA8	1.25	34.0	91RC8	1.25	3.19	10.453	5.25	3.88	40.0
9	91RA9	1.25	31.0	91RC9	1.25	3.19	11.695	5.25	3.88	46.0
10	91RA10	1.25	37.0	91RC10	1.25	3.19	12.944	5.25	3.88	53.0
11	91RA11	1.25	45.0	91RC11	1.25	3.19	14.198	5.25	3.88	61.0
12	91RA12	1.25	53.0	91RC12	1.25	3.19	15.455	5.25	3.88	69.0

Sprocket Number US-90R

For Union Chain Numbers US-90R, 83R, 40001,82R

4.000 Pitch				2.000 Roller Diameter 1.000 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	US-90RA8	1.25	24.0	US-90RC8	1.25	3.19	10.453	5.25	3.88	40.0
9	US-90RA9	1.25	31.0	US-90RC9	1.25	3.19	11.695	5.25	3.88	46.0
10	US-90RA10	1.25	37.0	US-90RC10	1.25	3.19	12.944	5.25	3.88	53.0
11	US-90RA11	1.25	45.0	US-90RC11	1.25	3.19	14.198	5.25	3.88	61.0
12	US-90RA12	1.25	53.0	US-90RC12	1.25	3.19	15.455	5.25	3.88	69.0

Sprocket Number 89R

For Union Chain Number 89R

4.000 Pitch				2.250 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	89RA8	1.50	27.0	89RC8	1.50	3.44	10.453	5.50	4.25	46.0
9	89RA9	1.50	34.0	89RC9	1.50	3.44	11.695	5.50	4.25	53.0
10	89RA10	1.50	42.0	89RC10	1.50	3.44	12.944	5.50	4.25	61.0
11	89RA11	1.50	51.0	89RC11	1.50	3.44	14.198	5.50	4.25	70.0
12	89RA12	1.50	60.0	89RC12	1.50	3.44	15.455	5.50	4.25	79.0



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number 84R

For Union Chain Number 84R

All dimensions are in inches unless otherwise specified.

4.000 Pitch				2.250 Roller Diameter 1.750 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	84RA8	1.50	43.0	84RC8	1.50	3.94	10.453	6.50	5.00	71.0
9	84RA9	1.50	53.0	84RC9	1.50	3.94	11.695	6.50	5.00	81.0
10	84RA10	1.50	63.0	84RC10	1.50	3.94	12.944	6.50	5.00	93.0
11	84RA11	1.50	79.0	84RC11	1.50	3.94	14.198	6.50	5.00	107.0
12	84RA12	1.50	93.0	84RC12	1.50	3.94	15.455	6.50	5.00	121.0

Sprocket Number DS-1113

For Union Chain Numbers DS-1113, 1113R

4.040 Pitch				2.000 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	DS-1113A8	1.50	28.0	DS-1113C8	1.50	3.44	10.557	5.50	4.25	47.0
9	DS-1113A9	1.50	35.0	DS-1113C9	1.50	3.44	11.812	5.50	4.25	54.0
10	DS-1113A10	1.50	43.0	DS-1113C10	1.50	3.44	13.074	5.50	4.25	62.0
11	DS-1113A11	1.50	52.0	DS-1113C11	1.50	3.44	14.340	5.50	4.25	71.0
12	DS-1113A12	1.50	61.0	DS-1113C12	1.50	3.44	15.609	5.50	4.25	80.0

Sprocket Number 6053R

For Union Chain Number 6053R

6.000 Pitch				1.500 Roller Diameter .750 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	6053RA8	1.25	41.0	6053RC8	1.25	2.94	15.679	4.75	3.13	52.0
9	6053RA9	1.25	51.0	6053RC9	1.25	2.94	17.543	4.75	3.13	62.0
10	6053RA10	1.25	63.0	6053RC10	1.25	2.94	19.416	4.75	3.13	74.0
11	6053RA11	1.25	76.0	6053RC11	1.25	2.94	21.297	4.75	3.13	87.0
12	6053RA12	1.25	90.0	6053RC12	1.25	2.94	23.182	4.75	3.13	101.0

Sprocket Number 627R

For Union Chain Numbers 627R, 86R, US-196R, DS-196R, 604R, 634R

All dimensions are in inches unless otherwise specified.

6.000 Pitch				2.000 Roller Diameter 1.000 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	627RA8	1.50	55.0	627RC8	1.50	3.44	15.679	5.50	4.25	75.0
9	627RA9	1.50	69.0	627RC9	1.50	3.44	17.543	5.50	4.25	88.0
10	627RA10	1.50	84.0	627RC10	1.50	3.44	19.416	5.50	4.25	104.0
11	627RA11	1.50	101.0	627RC11	1.50	3.94	21.297	6.50	5.00	136.0
12	627RA12	1.50	120.0	627RC12	1.50	3.94	23.182	6.50	5.00	155.0

Sprocket Number DS-6272

For Union Chain Numbers DS-6272, 628R, 1126R

6.000 Pitch				2.250 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	DS-6272A8	1.50	62.0	DS-6272C8	1.50	3.94	15.679	6.50	5.00	96.0
9	DS-6272A9	1.50	77.0	DS-6272C9	1.50	3.94	17.543	6.50	5.00	111.0
10	DS-6272A10	1.50	95.0	DS-6272C10	1.50	3.94	19.416	6.50	5.00	129.0
11	DS-6272A11	1.50	114.0	DS-6272C11	1.50	3.94	21.297	6.50	5.00	148.0
12	DS-6272A12	1.50	135.0	DS-6272C12	1.50	3.94	23.182	6.50	5.00	169.0

Sprocket Number 603R

For Union Chain Number 603R

6.000 Pitch				2.500 Roller Diameter .750 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	603RA8	1.50	41.0	603RC8	1.50	3.44	15.679	5.50	4.25	63.0
9	603RA9	1.50	51.0	603RC9	1.50	3.44	17.543	5.50	4.25	73.0
10	603RA10	1.50	63.0	603RC10	1.50	3.44	19.416	5.50	4.25	85.0
11	603RA11	1.50	76.0	603RC11	1.50	3.44	21.297	5.50	4.25	97.0
12	603RA12	1.50	90.0	603RC12	1.50	3.44	23.182	5.50	4.25	111.0



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number CC5

For Union Chain Numbers CC5, 607R, 614R, 1630R, 2130R

All dimensions are in inches unless otherwise specified.

Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6	CC5A6	1.50	36.0	CC5C6	1.50	3.44	12.000	5.50	4.25	55.0
7 ¹	CC5A7	1.50	48.0	CC5C7	1.50	3.44	13.829	5.50	4.25	67.0
8 ¹	CC5A8	1.50	62.0	CC5C8	1.50	3.94	15.679	6.50	5.00	96.0
9	CC5A9	1.50	77.0	CC5C9	1.50	3.94	17.543	6.50	5.00	111.0
10	CC5A10	1.50	95.0	CC5C10	1.50	3.94	19.416	6.50	5.00	129.0
11	CC5A11	1.50	114.0	CC5C11	1.50	3.94	21.297	6.50	5.00	148.0
12	CC5A12	1.50	135.0	CC5C12	1.50	3.94	23.182	6.50	5.00	169.0

¹CC5 Sprockets are available with double duty tooth forms in both 7- and 8-tooth sizes.

Note: Standard automotive specification for CC5 sprockets is 4.00 L.T.B. C style and 6.00 L.T.B. (2x4 offset) C Offset style.

Sprocket Number 610R

For Union Chain Numbers 610R, 96R, 96RX, 2178R, 2178RX, 2198RX

Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	610RA8	1.50	69.0	610RC8	1.50	4.44	15.679	7.00	6.00	117.0
9	610RA9	1.50	86.0	610RC9	1.50	4.44	17.543	7.00	6.00	135.0
10	610RA10	1.50	105.0	610RC10	1.50	4.44	19.416	7.00	6.00	154.0
11	610RA11	1.50	126.0	610RC11	1.50	5.44	21.297	8.00	6.25	193.0
12	610RA12	1.50	150.0	610RC12	1.50	5.44	23.182	8.00	6.25	216.0

Sprocket Number 625R

For Union Chain Numbers 625R, 60002, 629R Special

Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	625RA8	1.50	55.0	625RC8	1.50	3.44	15.679	5.50	4.25	75.0
9	625RA9	1.50	69.0	625RC9	1.50	3.44	17.543	5.50	4.25	88.0
10	625RA10	1.50	84.0	625RC10	1.50	3.44	19.416	5.50	4.25	104.0
11	625RA11	1.50	101.0	625RC11	1.50	3.94	21.297	6.50	5.00	136.0
12	625RA12	1.50	120.0	625RC12	1.50	3.94	23.182	6.50	5.00	155.0

Sprocket Number 626R

For Union Chain Numbers 626R, 631, 631R, 1126RS

All dimensions are in inches unless otherwise specified.

6.000 Pitch				3.000 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	626RA8	1.50	62.0	626RC8	1.50	4.44	15.679	7.00	6.00	112.0
9	626RA9	1.50	77.0	626RC9	1.50	4.44	17.543	7.00	6.00	127.0
10	626RA10	1.50	95.0	626RC10	1.50	4.44	19.416	7.00	6.00	145.0
11	626RA11	1.50	114.0	626RC11	1.50	4.44	21.297	7.00	6.00	164.0
12	626RA12	1.50	135.0	626RC12	1.50	4.44	23.182	7.00	6.00	185.0

Sprocket Number 629R

For Union Chain Numbers 629R, B-663R, 1131R, 2184R, 2184RX

6.000 Pitch				3.000 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	629RA8	1.50	69.0	629RC8	1.50	4.44	15.679	7.00	6.00	117.0
9	629RA9	1.50	86.0	629RC9	1.50	4.44	17.543	7.00	6.00	135.0
10	629RA10	1.50	105.0	629RC10	1.50	4.44	19.416	7.00	6.00	154.0
11	629RA11	1.50	126.0	629RC11	1.50	5.44	21.297	8.00	6.25	193.0
12	629RA12	1.50	150.0	629RC12	1.50	5.44	23.182	8.00	6.25	216.0

Sprocket Number 806R

For Union Chain Number 806R

8.000 Pitch				3.000 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	806RA8	1.50	146.0	806RC8	1.50	5.94	20.905	9.00	6.50	233.0
9	806RA9	1.50	183.0	806RC9	1.50	5.94	23.390	9.00	6.50	270.0
10	806RA10	1.50	224.0	806RC10	1.50	5.94	25.889	9.00	6.50	311.0
11	806RA11	1.50	270.0	806RC11	1.50	5.94	28.396	9.00	6.50	357.0
12 ¹	806RA12	1.50	291.0	806RC12	1.50	5.94	30.910	9.00	6.50	378.0

¹Furnished standard with lightening holes.



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number 896R

For Union Chain Number 896R

All dimensions are in inches unless otherwise specified.

8.000 Pitch				3.500 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	896RA8	1.50	122.0	896RC8	1.50	4.44	20.905	7.00	6.00	171.0
9	896RA9	1.50	153.0	896RC9	1.50	4.44	23.390	7.00	6.00	201.0
10	896RA10	1.50	187.0	896RC10	1.50	4.44	25.889	7.00	6.00	236.0
11 ¹	896RA11	1.50	201.0	896RC11	1.50	4.44	28.396	7.00	6.00	250.0
12 ¹	896RA12	1.50	266.0	896RC12	1.50	4.44	30.910	7.00	6.00	273.0

¹Furnished standard with lightening holes.

Sprocket Number 800RX

For Union Chain Number 800RX

8.000 Pitch				3.500 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	800RXA8	1.50	146.0	800RXC8	1.50	5.94	20.905	9.00	6.50	233.0
9	800RXA9	1.50	183.0	800RXC9	1.50	5.94	23.390	9.00	6.50	270.0
10	800RXA10	1.50	224.0	800RXC10	1.50	5.94	25.889	9.00	6.50	311.0
11	800RXA11	1.50	270.0	800RXC11	1.50	5.94	28.396	9.00	6.50	357.0
12 ¹	800RXA12	1.50	291.0	800RXC12	1.50	5.94	30.910	9.00	6.50	407.0

¹Furnished standard with lightening holes.

Sprocket Number 925R

For Union Chain Numbers 925R, 90004

9.000 Pitch				3.000 Roller Diameter 1.000 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	925RA8	1.50	123.0	925RC8	1.50	3.94	23.518	6.50	5.00	158.0
9 ¹	925RA9	1.50	135.0	925RC9	1.50	3.94	26.314	6.50	5.00	171.0
10 ¹	925RA10	1.50	152.0	925RC10	1.50	3.94	29.125	6.50	5.00	187.0
11 ¹	925RA11	1.50	187.0	925RC11	1.50	4.44	31.945	7.00	6.00	239.0
12 ¹	925RA12	1.50	207.0	925RC12	1.50	4.44	34.773	7.00	6.00	259.0

¹Furnished standard with lightening holes.

C - SPROCKETS AND ACCESSORIES

Sprocket Number B-912R

For Union Chain Number B-912R

All dimensions are in inches unless otherwise specified.

9.000 Pitch				3.000 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	B-912RA8	1.50	154.0	B-912RC8	1.50	3.94	23.518	6.50	5.00	187.0
9 ¹	B-912RA9	1.50	173.0	B-912RC9	1.50	3.94	26.314	6.50	5.00	205.0
10 ¹	B-912RA10	1.50	199.0	B-912RC10	1.50	3.94	29.125	6.50	5.00	232.0
11 ¹	B-912RA11	1.50	238.0	B-912RC11	1.50	4.44	31.945	7.00	6.00	287.0
12 ¹	B-912RA12	1.50	269.0	B-912RC12	1.50	4.44	34.773	7.00	6.00	318.0

¹Furnished standard with lightening holes.**Sprocket Number 4009**

For Union Chain Number 4009

9.000 Pitch				3.000 Roller Diameter 1.750 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
9	4009A9	1.50	270.0	4009C9	1.50	5.94	26.314	9.00	6.50	353.0
10	4009A10	1.50	331.0	4009C10	1.50	5.94	29.125	9.00	6.50	414.0
11 ¹	4009A11	1.50	365.0	4009C11	1.50	5.94	31.945	9.00	6.50	448.0
12 ¹	4009A12	1.50	413.0	4009C12	1.50	5.94	34.773	9.00	6.50	496.0

¹Furnished standard with lightening holes.**Sprocket Number 965R**

For Union Chain Number 965R

9.000 Pitch				3.000 Roller Diameter 2.000 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	965RA8	1.50	247.0	965RC8	1.50	5.94	23.518	9.00	6.50	325.0
9	965RA9	1.50	309.0	965RC9	1.50	5.94	26.314	9.00	6.50	387.0
10	965RA10	1.50	378.0	965RC10	1.50	5.94	29.125	9.00	6.50	456.0
11 ¹	965RA11	1.50	422.0	965RC11	1.50	5.94	31.945	9.00	6.50	500.0
12 ¹	965RA12	1.50	489.0	965RC12	1.50	5.94	34.773	9.00	6.50	567.0

¹Furnished standard with lightening holes.



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number 4004

For Union Chain Number 4004

All dimensions are in inches unless otherwise specified.

9.000 Pitch				3.000 Roller Diameter 2.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
9	4004A9	1.50	347.0	4004C9	1.50	6.50	26.314	10.00	6.75	444.0
10	4004A10	1.50	425.0	4004C10	1.50	6.50	29.125	10.00	6.75	523.0
11	4004A11	1.50	512.0	4004C11	1.50	6.50	31.945	10.00	6.75	609.0
12 ¹	4004A12	1.50	565.0	4004C12	1.50	6.50	34.773	10.00	6.75	661.0

¹Furnished standard with lightening holes.

Sprocket Number B-963R

For Union Chain Numbers B-963R, 809R

9.000 Pitch				3.500 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	B-963RA8	1.50	139.0	B-963RC8	1.50	5.44	23.518	8.00	6.25	207.0
9	B-963RA9	1.50	174.0	B-963RC9	1.50	5.44	26.314	8.00	6.25	242.0
10 ¹	B-963RA10	1.50	185.0	B-963RC10	1.50	5.44	29.125	8.00	6.25	253.0
11 ¹	B-963RA11	1.50	218.0	B-963RC11	1.50	5.44	31.945	8.00	6.25	287.0
12 ¹	B-963RA12	1.50	240.0	B-963RC12	1.50	5.44	34.773	8.00	6.25	308.0

¹Furnished standard with lightening holes.

Sprocket Number D-963R

For Union Chain Number D-963R

9.000 Pitch				3.500 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	D-963RA8	1.50	185.0	D-963RC8	1.50	5.44	23.518	8.00	6.25	248.0
9	D-963RA9	1.50	232.0	D-963RC9	1.50	5.44	26.314	8.00	6.25	295.0
10 ¹	D-963RA10	1.50	255.0	D-963RC10	1.50	5.44	29.125	8.00	6.25	318.0
11 ¹	D-963RA11	1.50	301.0	D-963RC11	1.50	5.44	31.945	8.00	6.25	363.0
12 ¹	D-963RA12	1.50	338.0	D-963RC12	1.50	5.44	34.773	8.00	6.25	401.0

¹Furnished standard with lightening holes.

Sprocket Number E-963R

For Union Chain Number E-963R

All dimensions are in inches unless otherwise specified.

9.000 Pitch				4.000 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	E-963RA8	1.50	139.0	E-963RC8	1.50	5.44	23.518	8.00	6.25	207.0
9	E-963RA9	1.50	174.0	E-963RC9	1.50	5.44	26.314	8.00	6.25	242.0
10 ¹	E-963RA10	1.50	188.0	E-963RC10	1.50	5.44	29.125	8.00	6.25	256.0
11 ¹	E-963RA11	1.50	222.0	E-963RC11	1.50	5.44	31.945	8.00	6.25	290.0
12 ¹	E-963RA12	1.50	245.0	E-963RC12	1.50	5.44	34.773	8.00	6.25	313.0

¹Furnished standard with lightening holes.**Sprocket Number B-964R**

For Union Chain Number B-964R

9.000 Pitch				4.000 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	B-964RA8	1.50	154.0	B-964RC8	1.50	5.94	23.518	9.00	6.50	246.0
9	B-964RA9	1.50	193.0	B-964RC9	1.50	5.94	26.314	9.00	6.50	285.0
10 ¹	B-964RA10	1.50	219.0	B-964RC10	1.50	5.94	29.125	9.00	6.50	310.0
11 ¹	B-964RA11	1.50	249.0	B-964RC11	1.50	5.94	31.945	9.00	6.50	341.0
12 ¹	B-964RA12	1.50	286.0	B-964RC12	1.50	5.94	34.773	9.00	6.50	378.0

¹Furnished standard with lightening holes.**Sprocket Number 4065**

For Union Chain Number 4065

9.000 Pitch				4.250 Roller Diameter 2.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
9	4065A9	1.50	386.0	4065C9	1.50	7.00	26.314	11.00	7.75	524.0
10	4065A10	1.50	473.0	4065C10	1.50	7.00	29.125	11.00	7.75	611.0
11	4065A11	1.50	569.0	4065C11	1.50	7.00	31.945	11.00	7.75	707.0
12	4065A12	1.50	674.0	4065C12	1.50	7.00	34.773	11.00	7.75	812.0



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number 973R

For Union Chain Number 973R

All dimensions are in inches unless otherwise specified.

9.000 Pitch				5.000 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	973RA8	1.50	185.0	973RC8	1.50	6.50	23.518	10.00	6.75	299.0
9	973RA9	1.50	232.0	973RC9	1.50	6.50	26.314	10.00	6.75	345.0
10	973RA10	1.50	284.0	973RC10	1.50	6.50	29.125	10.00	6.75	397.0
11	973RA11	1.50	341.0	973RC11	1.50	6.50	31.945	10.00	6.75	455.0
12 ¹	973RA12	1.50	367.0	973RC12	1.50	6.50	34.773	10.00	6.75	481.0

¹Furnished standard with lightening holes.

Sprocket Number B-1212R

For Union Chain Number B-1212R

12.000 Pitch				3.000 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8 ¹	B-1212RA8	1.50	232.0	B-1212RC8	1.50	5.44	31.358	8.00	6.25	299.0
9 ¹	B-1212RA9	1.50	280.0	B-1212RC9	1.50	5.44	35.086	8.00	6.25	346.0
10 ¹	B-1212RA10	1.50	325.0	B-1212RC10	1.50	5.44	38.833	8.00	6.25	392.0
11 ¹	B-1212RA11	1.50	366.0	B-1212RC11	1.50	5.44	42.594	8.00	6.25	433.0
12 ¹	B-1212RA12	1.50	415.0	B-1212RC12	1.50	5.44	46.364	8.00	6.25	481.0

¹Furnished standard with lightening holes.

Sprocket Number 1265R

For Union Chain Number 1265R

12.000 Pitch				3.000 Roller Diameter 2.000 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	1265RA8	1.50	439.0	1265RC8	1.50	6.50	31.358	10.00	6.75	541.0
9 ¹	1265RA9	1.50	501.0	1265RC9	1.50	6.50	35.086	10.00	6.75	603.0
10 ¹	1265RA10	1.50	584.0	1265RC10	1.50	6.50	38.833	10.00	6.75	687.0
11 ¹	1265RA11	1.50	692.0	1265RC11	1.50	6.50	42.594	10.00	6.75	794.0
12 ¹	1265RA12	1.50	788.0	1265RC12	1.50	6.50	46.364	10.00	6.75	891.0

¹Furnished standard with lightening holes.

Sprocket Number B-1266R

For Union Chain Number B-1266R

All dimensions are in inches unless otherwise specified.

12.000 Pitch				3.250 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8 ¹	B-1266RA8	1.50	235.0	B-1266RC8	1.50	5.94	31.358	9.00	6.50	326.0
9 ¹	B-1266RA9	1.50	283.0	B-1266RC9	1.50	5.94	35.086	9.00	6.50	375.0
10 ¹	B-1266RA10	1.50	320.0	B-1266RC10	1.50	5.94	38.833	9.00	6.50	411.0
11 ¹	B-1266RA11	1.50	386.0	B-1266RC11	1.50	5.94	42.594	9.00	6.50	478.0
12 ¹	B-1266RA12	1.50	431.0	B-1266RC12	1.50	5.94	46.364	9.00	6.50	522.0

¹Furnished standard with lightening holes.**Sprocket Number B-1263R**

For Union Chain Number B-1263R

12.000 Pitch				3.500 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8 ¹	B-1263RA8	1.50	215.0	B-1263RC8	1.50	5.94	31.358	9.00	6.50	309.0
9 ¹	B-1263RA9	1.50	250.0	B-1263RC9	1.50	5.94	35.086	9.00	6.50	344.0
10 ¹	B-1263RA10	1.50	288.0	B-1263RC10	1.50	5.94	38.833	9.00	6.50	382.0
11 ¹	B-1263RA11	1.50	342.0	B-1263RC11	1.50	5.94	42.594	9.00	6.50	436.0
12 ¹	B-1263RA12	1.50	387.0	B-1263RC12	1.50	5.94	46.364	9.00	6.50	481.0

¹Furnished standard with lightening holes.**Sprocket Number D-1263R**

For Union Chain Number D-1263R

12.000 Pitch				3.500 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8 ¹	D-1263RA8	1.50	301.0	D-1263RC8	1.50	5.94	31.358	9.00	6.50	388.0
9 ¹	D-1263RA9	1.50	351.0	D-1263RC9	1.50	5.94	35.086	9.00	6.50	438.0
10 ¹	D-1263RA10	1.50	406.0	D-1263RC10	1.50	5.94	38.833	9.00	6.50	493.0
11 ¹	D-1263RA11	1.50	479.0	D-1263RC11	1.50	5.94	42.594	9.00	6.50	566.0
12 ¹	D-1263RA12	1.50	543.0	D-1263RC12	1.50	5.94	46.364	9.00	6.50	630.0

¹Furnished standard with lightening holes.



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number E-1263R

For Union Chain Numbers E-1263R, 1276R

All dimensions are in inches unless otherwise specified.

12.000 Pitch				4.000 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8 ¹	E-1263RA8	1.50	219.0	E-1263RC8	1.50	5.94	31.358	9.00	6.50	313.0
9 ¹	E-1263RA9	1.50	255.0	E-1263RC9	1.50	5.94	35.086	9.00	6.50	349.0
10 ¹	E-1263RA10	1.50	294.0	E-1263RC10	1.50	5.94	38.833	9.00	6.50	388.0
11 ¹	E-1263RA11	1.50	348.0	E-1263RC11	1.50	5.94	42.594	9.00	6.50	442.0
12 ¹	E-1263RA12	1.50	394.0	E-1263RC12	1.50	5.94	46.364	9.00	6.50	488.0

¹Furnished standard with lightening holes.

Sprocket Number B-1264R

For Union Chain Number B-1264R

12.000 Pitch				4.000 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8 ¹	B-1264RA8	1.50	247.0	B-1264RC8	1.50	6.50	31.358	10.00	6.75	366.0
9 ¹	B-1264RA9	1.50	289.0	B-1264RC9	1.50	6.50	35.086	10.00	6.75	409.0
10 ¹	B-1264RA10	1.50	344.0	B-1264RC10	1.50	6.50	38.833	10.00	6.75	463.0
11 ¹	B-1264RA11	1.50	385.0	B-1264RC11	1.50	6.50	42.594	10.00	6.75	504.0
12 ¹	B-1264RA12	1.50	460.0	B-1264RC12	1.50	6.50	46.364	10.00	6.75	579.0

¹Furnished standard with lightening holes.

Sprocket Number 1273R

For Union Chain Numbers 1273R, 1271R

12.000 Pitch				5.000 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
8	1273RA8	1.50	329.0	1273RC8	1.50	7.00	31.358	11.00	7.75	494.0
9 ¹	1273RA9	1.50	379.0	1273RC9	1.50	7.00	35.086	11.00	7.75	544.0
10 ¹	1273RA10	1.50	440.0	1273RC10	1.50	7.00	38.833	11.00	7.75	605.0
11 ¹	1273RA11	1.50	509.0	1273RC11	1.50	7.00	42.594	11.00	7.75	673.0
12 ¹	1273RA12	1.50	574.0	1273RC12	1.50	7.00	46.364	11.00	7.75	739.0

¹Furnished standard with lightening holes.

Sprocket Number B-1863R

For Union Chain Number B-1863R

All dimensions are in inches unless otherwise specified.

18.000 Pitch				3.500 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6 ¹	B-1863RA6	1.50	262.0	B-1863RC6	1.50	5.94	36.000	9.00	6.50	355.0
7 ¹	B-1863RA7	1.50	317.0	B-1863RC7	1.50	5.94	41.486	9.00	6.50	410.0
8 ¹	B-1863RA8	1.50	403.0	B-1863RC8	1.50	6.50	47.036	10.00	6.75	525.0
9 ¹	B-1863RA9	1.50	466.0	B-1863RC9	1.50	6.50	52.628	10.00	6.75	588.0
10 ¹	B-1863RA10	1.50	540.0	B-1863RC10	1.50	6.50	58.249	10.00	6.75	662.0

¹Furnished standard with lightening holes.**Sprocket Number D-1863R**

For Union Chain Number D-1863R

18.000 Pitch				3.500 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6 ¹	D-1863RA6	1.50	361.0	D-1863RC6	1.50	5.94	36.000	9.00	6.50	448.0
7 ¹	D-1863RA7	1.50	469.0	D-1863RC7	1.50	5.94	41.486	9.00	6.50	556.0
8 ¹	D-1863RA8	1.50	573.0	D-1863RC8	1.50	6.50	47.036	10.00	6.75	687.0
9 ¹	D-1863RA9	1.50	665.0	D-1863RC9	1.50	6.50	52.628	10.00	6.75	779.0
10 ¹	D-1863RA10	1.50	771.0	D-1863RC10	1.50	6.50	58.249	10.00	6.75	885.0

¹Furnished standard with lightening holes.**Sprocket Number E-1863R**

For Union Chain Number E-1863R

18.000 Pitch				4.000 Roller Diameter 1.125 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6 ¹	E-1863RA6	1.50	266.0	E-1863RC6	1.50	5.94	36.000	9.00	6.50	360.0
7 ¹	E-1863RA7	1.50	323.0	E-1863RC7	1.50	5.94	41.486	9.00	6.50	417.0
8 ¹	E-1863RA8	1.50	410.0	E-1863RC8	1.50	6.50	47.036	10.00	6.75	532.0
9 ¹	E-1863RA9	1.50	475.0	E-1863RC9	1.50	6.50	52.628	10.00	6.75	597.0
10 ¹	E-1863RA10	1.50	550.0	E-1863RC10	1.50	6.50	58.249	10.00	6.75	672.0

¹Furnished standard with lightening holes.



UNION CHAIN DIVISION - ROLLER CONVEYOR CHAIN SPROCKETS

Sprocket Number B-1864R

For Union Chain Number B-1864R

All dimensions are in inches unless otherwise specified.

18.000 Pitch				4.000 Roller Diameter 1.250 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6 ¹	B-1864RA6	1.50	306.0	B-1864RC6	1.50	6.50	36.000	10.00	6.75	425.0
7 ¹	B-1864RA7	1.50	379.0	B-1864RC7	1.50	6.50	41.486	10.00	6.75	499.0
8 ¹	B-1864RA8	1.50	463.0	B-1864RC8	1.50	6.50	47.036	10.00	6.75	582.0
9 ¹	B-1864RA9	1.50	545.0	B-1864RC9	1.50	6.50	52.628	10.00	6.75	665.0
10 ¹	B-1864RA10	1.50	622.0	B-1864RC10	1.50	6.50	58.249	10.00	6.75	741.0

¹Furnished standard with lightening holes.

Sprocket Number G-1864R

For Union Chain Number G-1864R

18.000 Pitch				4.000 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6 ¹	G-1864RA6	1.50	378.0	G-1864RC6	1.50	6.50	36.000	10.00	6.75	492.0
7 ¹	G-1864RA7	1.50	470.0	G-1864RC7	1.50	6.50	41.486	10.00	6.75	584.0
8 ¹	G-1864RA8	1.50	581.0	G-1864RC8	1.50	6.50	47.036	10.00	6.75	695.0
9 ¹	G-1864RA9	1.50	675.0	G-1864RC9	1.50	6.50	52.628	10.00	6.75	789.0
10 ¹	G-1864RA10	1.50	783.0	G-1864RC10	1.50	6.50	58.249	10.00	6.75	897.0

¹Furnished standard with lightening holes.

Sprocket Number 1873R

For Union Chain Numbers 1873R, 1871R

18.000 Pitch				5.000 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6 ¹	1873RA6	1.50	391.0	1873RC6	1.50	7.00	36.000	11.00	7.75	556.0
7 ¹	1873RA7	1.50	497.0	1873RC7	1.50	7.00	41.486	11.00	7.75	662.0
8 ¹	1873RA8	1.50	603.0	1873RC8	1.50	8.00	47.036	12.00	8.50	824.0
9 ¹	1873RA9	1.50	695.0	1873RC9	1.50	8.00	52.628	12.00	8.50	915.0
10 ¹	1873RA10	1.50	852.0	1873RC10	1.50	8.00	58.249	12.00	8.50	1,073.0

¹Furnished standard with lightening holes.

Sprocket Number 1866R

For Union Chain Numbers 1866R, 1867R

18.000 Pitch				6.000 Roller Diameter 1.500 Plate Thickness						
Type A				Type C						
Number of Teeth	Catalog Number	Stock Bore	Approx. Wgt. (lbs.)	Catalog Number	Stock Bore	Max. Bore	Pitch Dia.	Hub Dia.	L.T.B.	Approx. Wgt. (lbs.)
6	1866RA6	1.50	434.0	1866RC6	1.50	9.00	36.000	13.00	9.00	712.0
7 ¹	1866RA7	1.50	515.0	1866RC7	1.50	9.00	41.486	13.00	9.00	794.0
8 ¹	1866RA8	1.50	649.0	1866RC8	1.50	9.50	47.036	14.00	9.50	994.0
9 ¹	1866RA9	1.50	755.0	1866RC9	1.50	9.50	52.628	14.00	9.50	1,100.0
10 ¹	1866RA10	1.50	870.0	1866RC10	1.50	9.50	58.249	14.00	9.50	1,215.0

¹Furnished standard with lightening holes.