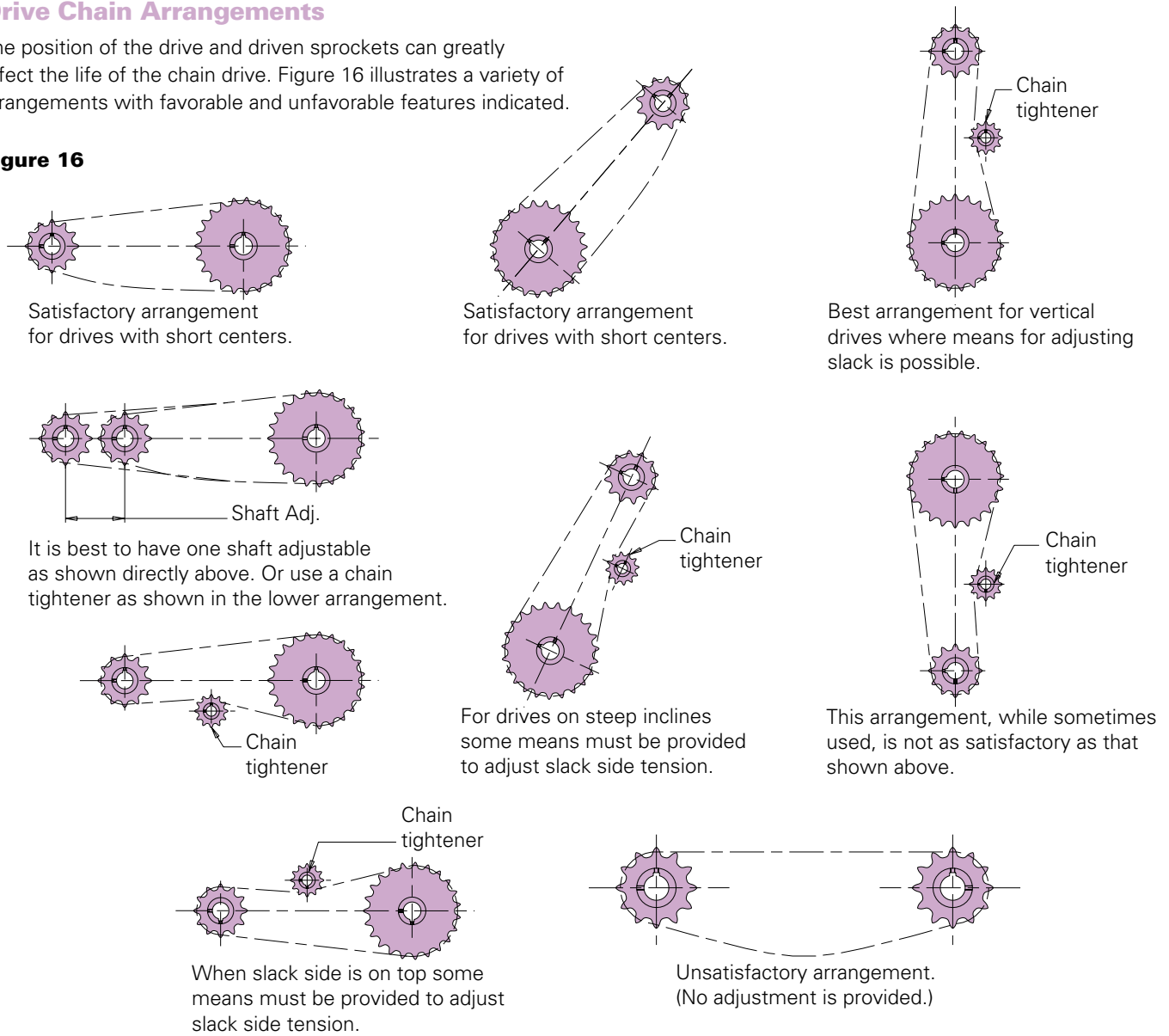


## Drive Chain Arrangements

The position of the drive and driven sprockets can greatly affect the life of the chain drive. Figure 16 illustrates a variety of arrangements with favorable and unfavorable features indicated.

**Figure 16**



## Direction of Travel

The travel direction affects the wear life of offset drive chains. Figure 17 illustrates the general rule for chain travel direction. It is as follows: The narrow or roller end of links on the tight side should travel toward the small sprocket, regardless if it is a drive or driven sprocket.

**Figure 17**

