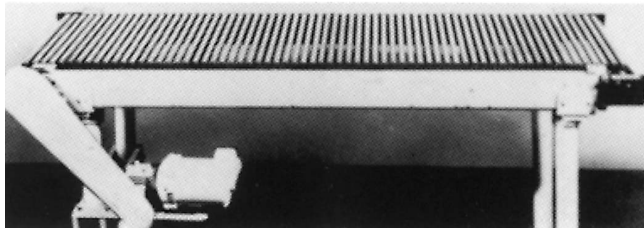
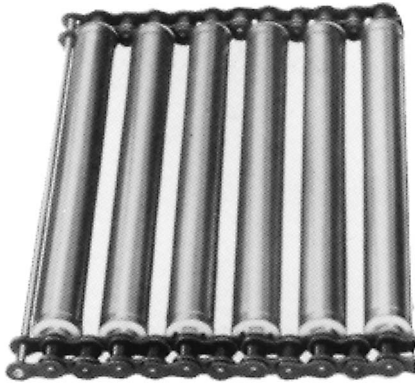


Live Tubular Roller Chain



This chain consists of two parallel strands of RS40 chain with 3/4" diameter live tubular rollers on 1" spacing. The chains can be placed at the end or any intermediate point of a line where variations in speed or stoppage of conveyed goods may occur. Placed next to slicing or wrapping machines, they act as accumulators.

Each chain is assembled with connecting pins acting as tie bars every 12". The pins have milled flats and fit into a D-shaped hole in the link plate to prevent pin rotation and give longer life. Chains are furnished in ten-foot sections. The tubular rollers rotate on either oil-impregnated iron or plastic bearings. Removable two-pitch connecting links are available.

Ordering Information. Chains, connecting links and rollers are also available plated or in stainless steel. Either a plastic or an oil-impregnated bearing must also be specified. Chains and connecting links are ordered separately. One connecting pin is supplied with each chain section or connecting link. Additional pins may be ordered separately. Specify chain number and the material/bearing combination desired.

Single Cottered Connecting Pins

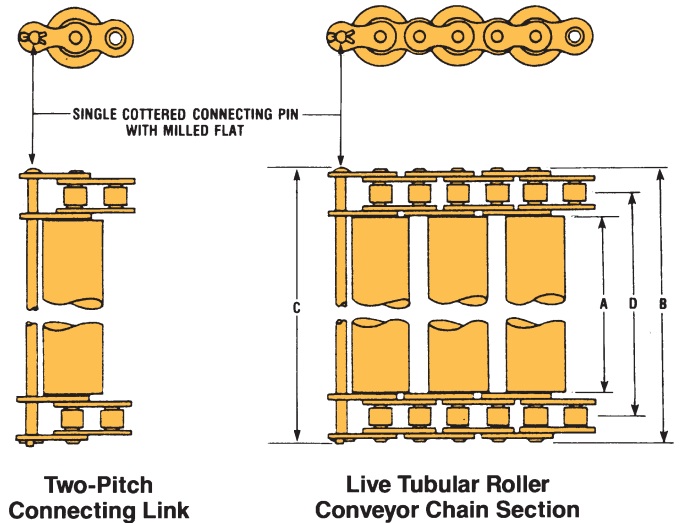
Dimensions in inches

U.S. TSUBAKI Chain Number	Nominal Width
TP329-CP12	12
TP329-CP15	15
TP329-CP18	18
TP329-CP21	21
TP329-CP24	24
TP329-CP30	30

Two-Pitch Connecting Links

Dimensions in inches

U.S. TSUBAKI Chain Number	Nominal Width
TP329-RS12	12
TP329-RS15	15
TP329-RS18	18
TP329-RS21	21
TP329-RS24	24
TP329-RS30	30



RS 40 Chain with .500 Pitch, .750" Roller Diameter

Dimensions in inches

U.S. TSUBAKI Chain Number	Nominal Width	Plate to Width A	Overall Riveted B	From Pin Head to End C	Roller C.L. to C.L. D	Average Weight lbs./ft.
TP329-12	12	11.25	12.44	12.51	11.812	4.3
TP329-15	15	14.25	15.44	15.51	14.812	5.3
TP329-18	18	17.25	18.44	18.51	17.812	6.2
TP329-21	21	20.25	21.44	21.51	20.812	7.2
TP329-24	24	23.25	24.44	24.51	23.812	7.6
TP329-30	30	29.25	30.44	30.51	29.812	9.1