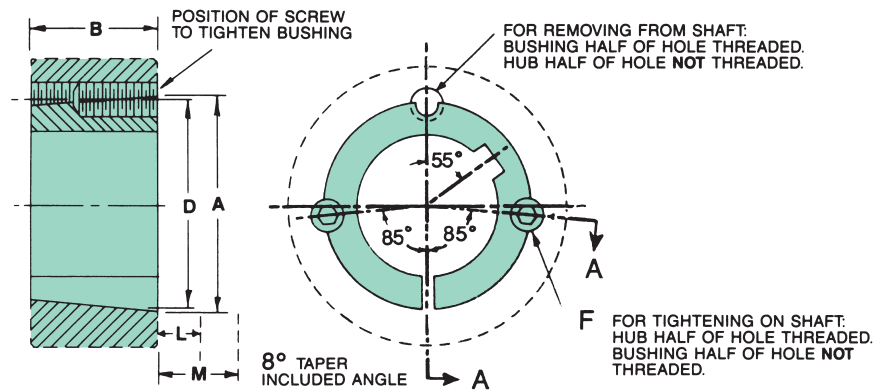


TAPER-LOCK® Bushings

TAPER-LOCK Bushings — 1008 through 3030

Dimensions are in inches unless otherwise indicated.

Bushing No.	Bore Range**	A	B	D	F 2 Required		L*		M*		Wt. Lbs.	
							Std. Hex Key	Short Key	Std. Hex Key	Short Key		
1008	1/2 — 1	1.386	7/8	1 21/64	1/4	x	1/2	1 1/8	5/8	1 1/4	3/4	.20
1108	1/2 — 1 1/8	1.511	7/8	1 29/64	1/4	x	1/2	1 1/8	5/8	1 1/4	3/4	.25
1210	1/2 — 1 1/4	1 7/8	1	1 3/4	3/8	x	5/8	1 3/8	1 3/16	1 5/8	1 1/16	.55
1215	1/2 — 1 1/4	1 7/8	1 1/2	1 3/4	3/8	x	5/8	1 3/8	1 3/16	1 5/8	1 1/16	.70
1310	1/2 — 1 3/8	2	1	1 7/8	3/8	x	5/8	1 3/8	1 3/16	1 5/8	1 1/16	.65
1610	1/2 — 1 5/8	2 1/4	1	2 1/8	3/8	x	5/8	1 3/8	1 3/16	1 5/8	1 1/16	.70
1615	1/2 — 1 5/8	2 1/4	1 1/2	2 1/8	3/8	x	5/8	1 3/8	1 3/16	1 5/8	1 1/16	1.00
2012	1/2 — 2	2 3/4	1 1/4	2 5/8	7/16	x	7/8	1 9/16	1 5/16	2	1 3/8	1.40
2517	1/2 — 2 1/2	3 3/8	1 3/4	3 1/4	1/2	x	1	1 5/8	1	2 1/4	1 5/8	3.20
2525	3/4 — 2 1/2	3 3/8	2 1/2	3 1/4	1/2	x	1	1 5/8	1	2 1/4	1 5/8	4.30
3020	1 5/16 — 3	4 1/4	2	4	5/8	x	1 1/4	1 13/16	1 3/16	2 11/16	2 1/16	5.80
3030	1 5/16 — 3	4 1/4	3	4	5/8	x	1 1/4	1 13/16	1 3/16	2 11/16	2 1/16	8.00



NOTE:

Metric bore sizes are available upon request and are subject to an alteration charge shown on discount multiplier sheets.

All TAPER-LOCK Bushings are available in steel from stock.

Stainless steel bushings are available on a quoted basis. Please consult factory for pricing.

- ★ Space required to tighten bushing. Also space required to loosen screws to permit removal of hub by puller.
- ★ Space required to remove bushing using jackscrews — no puller required.
- ★★ All bore ranges available in 1/16th inch increments.
- ◆ Standard hex key cut to minimum usable length.

U.S. TSUBAKI STOCK SPROCKETS

TAPER-LOCK® Bushings

TAPER-LOCK Bushings — 3535 through 5050

Dimensions are in inches unless otherwise indicated.

Bushing No.	Bore Range	A	B	D	F 3 Required	G	L*	M*		Wt. Lbs.	
								Std. Hex Key	Short Key		
3535	See Below	5	3½	4.83	½ x 1½	39°	2	1½/16	3¾	211/16	11.00
4040	See Below	5¾	4	5.54	5/8 x 1¾	40°	2¾	15/8	41/8	35/8	17.00
4545	See Below	6¾	4½	6.13	¾ x 2	40°	25/8	115/16	4¾	41/16	24.00
5050	See Below	7	5	6.72	7/8 x 2¼	37°	213/16	25/16	5¼	413/16	32.00

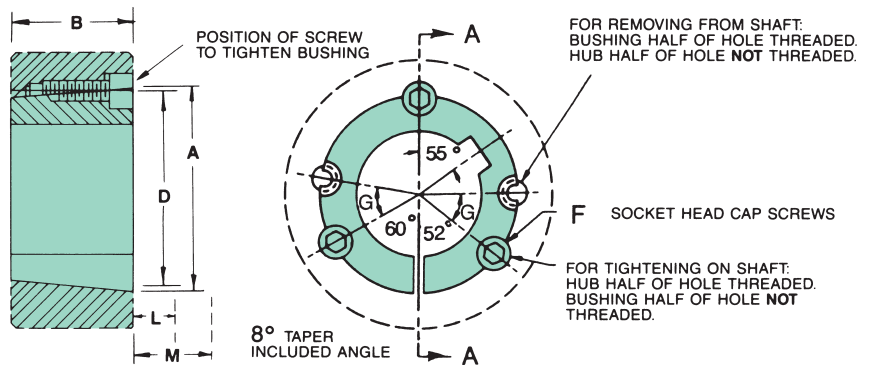
NOTE:

Metric bore sizes are available upon request.

- ▲ Standard hex key cut to minimum usable length.

Steel or stainless steel bushings are available on a quoted basis. Please consult factory for pricing.

- ★ Space required to tighten bushing. Also space required to loosen screws to permit removal of hub by puller.
- ★ Space required to remove bushing using jackscrews — no puller required.



Bushing	Bore Range																							
	19/16	1¼	1¾	17/16	1½	15/8	111/16	1¾	17/8	115/16	2	21/8	23/16	2¼	25/16	25/8	27/16	2½	25/8	211/16	2¾	27/8	215/16	
3535	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
4040														X	X		X	X	X			X	X	X
4545											X	X				X	X		X		X	X	X	X
5050																		X						X

Bushing	Bore Range																								
	3	3½	33/16	3¼	35/16	3¾	37/16	3½	35/8	311/16	3¾	37/8	315/16	4	4¼	41/16	4¼	43/8	47/16	4½	4¾	47/8	415/16	5	
3535	X	X	X	X	X	X	X	X	X	X	X	X	X												
4040	X	X	X	X		X	X	X	X	X	X	X	X	X	X	X	X	X							
4545	X	X	X	X		X	X	X	X		X	X	X	X	X	X	X	X	X	X	X	X	X	X	
5050						X	X		X			X	X	X			X	X	X	X		X	X	X	

NOTE:

X = Available at list price.
No indicator = Available, but subject to alteration charges.

TAPER-LOCK® is a registered trademark of Rockwell Automation.

C - SPROCKETS