

Chain runs closed end forward.

### WHX Series Heavy Duty Drag Chain

Welded steel chain from U.S. Tsubaki is designed and manufactured to offer strength, precision, impact resistance and wear resistance. Our drag chain features include press fit construction and induction hardened pins. Induction hardened pins combine the benefit of a thru-hardened part for maximum strength with a high surface hardness to resist abrasive wear. This also allows for a ductile pin which will flex under shock load. All of our heavy duty drag chains are heat treated for maximum wear life. Our standard manufacturing processes include pre-heat and post-heat cycles before and after all welding operations. All of our WHX drag chains include hard face welding on all sliding surfaces for wear resistance.

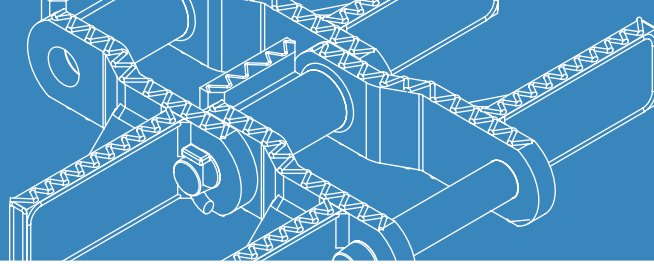
For your toughest chain applications, choose U.S. Tsubaki.

Tsubaki: The choice for chain™

All dimensions in inches unless otherwise noted.

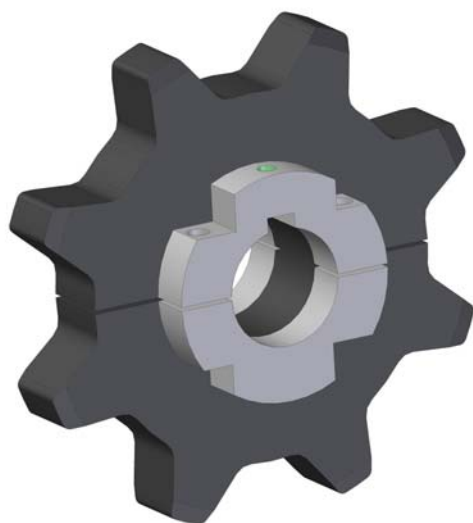
CHAIN NO.	PITCH	OVERALL WIDTH OF CHAIN	INSIDE WIDTH	PIN DIA.	BARREL	SIDEBAR		COMMON FLIGHT WIDTHS	RATED WORKING LOAD	ULTIMATE STRENGTH
		A	L	G	D	H	T	U	LBS.	LBS.
WHX5157	6.05	6.875	3.000	1.125	1.75	2.50	0.625	8 - 21	18,200	180,000
WHX6067	9.00	8.018	3.625	1.250	2.50	2.50	0.750	10 - 24	24,300	230,000
WHX6267	9.00	8.062	3.630	1.375	2.50	2.50	0.750	10 - 20	26,700	210,000
WHX5121	9.00	9.873	3.630	1.250	2.50	2.50	1.125	10 - 30	27,600	275,000
WHX5221	9.00	9.813	3.630	1.375	2.50	2.50	1.125	10 - 30	30,300	305,000
WHX6121	9.00	9.875	3.630	1.250	2.50	2.50	1.125	10 - 30	27,600	275,000
WHX6221	9.00	9.813	3.630	1.375	2.50	2.50	1.125	10 - 30	30,300	305,000

Dimensions subject to change. Contact U.S. Tsubaki to obtain certified prints for design and construction.



### Weld Integrity

U.S. Tsubaki understands that the integrity of our welding is critical to the success of your operation. Proper welding produces welds that are free of cracks, slag, inclusions, undercutting, and overlap. We do it right the first time by offering pre-and post-heat treatment on all sidebars prior to welding. Our welds are tested to ensure proper weld penetration to provide maximum durability.



### Engineering Class Chains and Sprockets

Engineering Class Chains and Sprockets must work together, so buying them from the same source makes sense. When chains and sprockets articulate correctly, you get longer service life from your chain. That means long-term savings and real value for your operation. Maximize your operation with Engineering Class Chains and Sprockets from U.S. Tsubaki. Sprockets are available as:

- B or C hubs; traction wheels
- Split construction
- Lightening holes

### Engineering Chain Division

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