Motorized type GEAR MOTOR TA Series

## Specifications

	Output	Three-phase: 0.1, 0.2, 0.4, 0.75, 1.5, 2.2, 3.7, 5.5kW	Single-phase: 100, 200W							
	Output	Non-brake type $\cdot$ Brake type	Non-brake type · Brake type							
	Power supply	200/200/220V 50/60/60Hz	100V 50/60Hz							
	Number of poles	4	4							
Motor	Protection type	0.1 kW - Totally-enclosed type (IP44), 0.2-5.5 kW - Totally-enclosed external fan type (IP44)	Drip-proof protection type (IP22)							
M	Cooling method	0.1 kW - Self-cooled type (IC410), 0.2-5.5 kW - Self-managed type (IC411)	Draft type (ICO1)							
	Starting method	<del>-</del>	Split-phase starting type							
	Rating	Continuous	Continuous							
	Insulation	0.1 kW-3.7 kW - Class E, 5.5 kW - Class B	Class E							
	Brake	Non-excitation type · DC electromagnetic brake								
	Reduction ratio	1/5 to 1/1200								
Reducer	Lubricating method	Grease								
Redi	Shaft end key way	New JIS key (JIS B1301-1976): Output shaft key attached (Ordinary-class key way)								
	Output shaft end	Tapped								
SU	Installation place	Indoor not exposed to dust or water	r							
onditions	Ambient temperature	-20°C to 40°C								
puo	Ambient humidity	Less than 85% (non condensing)								
nt c	Altitude	Elevations below 1000 m								
mbient	Atmosphere	Free from corrosive gases, explosive gases a	and steam							
Αn	Mounting direction	No limitations on mounting angles: horizontal, ver	tical or inclined							
Ра	int color	Munsell 2.5G6/3								

Note) The protective construction for the brake-type is IP20.

## ■ Motor specifications

Number of phases	Output	Number of poles	Frequency Hz	Voltage V	Rated current A	Rated revolution r/min	AC-side brake current Reference value at 20°C				
	0.1kW				0.63/0.57/0.58 (0.32/0.29/0.29)	1410/1700/1710 (1410/1700/1710)	0.12 A				
	0.2kW					1.2/1.1/1.1 (0.59/0.55/0.55)	1420/1700/1720 (1410/1690/1720)	0.12 A			
	0.4kW			2.3/2.0/2.0 (1.2/1.0/1.0)	1360/1665/1685 (1360/1665/1685)	0.16 A					
Three-phase	0.75kW	4	50/60/60	200/200/220	3.8/3.4/3.4 (2.0/1.7/1.7)	1410/1690/1710 (1410/1690/1710)	0.17 A				
Three	1.5kW		4 30/00/00	(400/400/440)	7.0/6.2/6.0 (3.5/3.1/3.0)	1420/1710/1730 (1420/1710/1730)	0.10 A				
	2.2kW				9.8/8.9/8.5 (4.9/4.5/4.3)	1420/1710/1730 (1420/1710/1730)	0.10 A				
	3.7kW								16.0/14.8/14.0 (8.0/7.4/7.0)	1420/1710/1730 (1420/1710/1730)	0.08 A
	5.5kW				23.8/21.0/20.0 (11.9/10.5/10.0)	1430/1730/1740 (1430/1730/1740)	0.10 A				
phase	100W	4	50/60	100	3.2/2.8	1440/1730	0.21 A				
Single-phase	200W	4	30/00	100	5.2/4.6	1430/1710	0.21 A				

Note 1) The values in parentheses under "Rated current" and "Rated revolution" are for 400/400/440 V.

Note 2) For brake-type models, the brake current shown above is added for the phase where the brake lead wire is connected to the motor lead wire. The AC-side brake current is for 200 V AC 60 Hz and 100 V AC 60 Hz.

GEAR MOTOR TA Series

#### Special motor types (Applied to gear motors and gear motors with brakes)

○ Quick delivery product△ Made-to-order product

								Th	ree-p	hase	e mot	or ty	ре					
	Motor specific	ations	0.1	kW	0.2	kW	0.4	kW	0.75	kW	1.5	kW	2.2	kW	3.7	kW	5.5	kW
	Motor Specific	ations	Bra	Brake		Brake		Brake		ake	Bra	ake	Bra	ake	Bra	ake	Brake	
			Not provided	Provided	Not provided	Provided	Not provided	Provided	Not provided	Provided								
\/altaga	Double voltage	400/400/440V 50/60/60Hz	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Voltage -	Other voltage (Note 1)	200 V · 400 V level	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Other voltage	Special voltage	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	$\triangle$	$\triangle$	Δ	Δ	Δ	Δ	$\triangle$
Standard voltage								(	Stand	dard i	mode	el						$\triangle$
Terminal	Double voltage	400/400/440V 50/60/60Hz	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Δ
box type	Other voltage (Note 1)	200 V level	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Other voltage (Note 1)	400 V level	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Other voltage	Special voltage	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	$\triangle$	$\triangle$	Δ	Δ	Δ	Δ	$\triangle$
	Standard voltage		0	Δ	0	Δ	0	Δ	0	Δ	0	Δ	0	Δ	0	Δ	0	$\triangle$
Outdoor	Double voltage	400/400/440V 50/60/60Hz	0	Δ	0	Δ	0	Δ	0	Δ	0	$\triangle$	0	Δ	0	Δ	0	
type	Other voltage (Note 1)	200 V · 400 V level	0	Δ	0	Δ	0	Δ	0	Δ	0	$\triangle$	0	Δ	0	Δ	0	$\triangle$
	Other voltage	Special voltage	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	$\triangle$	$\triangle$	Δ	Δ	Δ	Δ	$\triangle$
	Standard voltage (Note 2)		0	_	0	_	0	_	0	_	Δ	_	Δ	_	Δ	_	Δ	_
Explosion- proof type	Double voltage (Note 2)	400/400/440V 50/60/60Hz	0	_	0	_	0	ı	0	_	Δ	_	Δ	_	Δ	_	Δ	_
1,00	Other voltage (Note 2)	Special voltage	Δ	_	Δ	_	Δ	_	Δ	ı	Δ	I	Δ	_	Δ	_	Δ	_

(Note 1) The other voltage 200 V level and 400 V level function at the levels indicated by "O" in the table below. (Note 2) The explosion-proof-type  $0.1\,\mathrm{kW}$  device is of the same size and dimensions as the  $0.2\,\mathrm{kW}$  device.

#### (1) 0.1kW · 0.2kW · 0.4kW · 0.75kW · 1.5kW · 2.2kW · 3.7kW

	Thr	ee-phase	200 V I	evel	Three-phase 400 V level						
	Frequency	y of 50 Hz	Frequency	of 60 Hz	Frequ	ency of 5	50 Hz	F	requency	y of 60 H	Z
	Volta	ge (V)	Volta	age (V) Voltage (V)				Voltage (V)			
	210	220	210	230	380	415	420	380	415	420	460
Non-Brake	0	0	0	0	0	0	0	0	0	0	0
Brake-type	0	0	0	0	0	0	0	0	0	0	0

#### (2) 5.5kW

	Thr	ee-phase	200 V I	200 V level Three-phase 400 V level							
	Frequency	of 50 Hz	Frequency	y of 60 Hz	Frequ	iency of 5	50 Hz	Frequency of 60 Hz			
	Voltage (V)		Volta	ge (V)	Voltage (V) Voltage			ge (V)	(e (V)		
	210	220	210	230	380	415	420	380	415	420	460
Non-Brake	Δ	Δ	0	0	0	0	Δ	Δ	0	0	0
Brake-type	Δ	Δ	0	0	0	0	Δ	Δ	0	0	0

## One-touch manual release brake-type

○ Quick delivery product△ Made-to-order product

			Three	-phase br	ake moto	r type			Single-phase br	Single-phase brake motor type	
	0.1kW	0.2kW	0.4kW	0.75kW	1.5kW	2.2kW	3.7kW	5.5kW	100W	200W	
One-touch manual release brake-type	0	0	0	0	0	0	0	Δ	0	0	

.1 , 0.2 .4 , 0.75 .5 , 2.2 .7 , 5.5

## **Brake Part Specifications (Common to Hypoid Motors and Gear Motors)**

GEAR MOTOR TA Series

#### 1. Features

#### (1) Non-excitation type (spring-close type)

Because this type allows the brake to be actuated with the power OFF, it can cope with a sudden power failure.

#### (2) SLB brake, VNB brake: Dry multiple-plate DC system SBH brake: Dry single-plate DC system

The construction is simple and compact. It is possible to brake and release with low noise.

#### (3) No asbestos

Harmful asbestos is not used in the brake lining.

#### (4) Ready for various applications

It is possible to use with external wiring and for external operation.

The SLB brake comes with a manual release.

The optional one-touch manual release is also available.

#### 2. Brake specifications

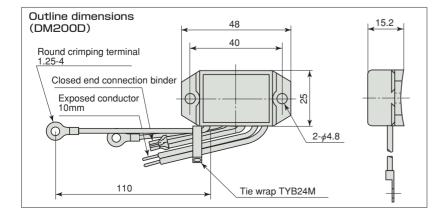
Motor output	Three-phase	0.1kW	0.2kW	0.4kW	0.75kW	1.5kW	2.2kW	3.7kW	5.5kW
	Single-phase	100W	200W						
Brake model	Three-phase 200V	SLB01	SLB02	SLB04	SLB07	VNB158K	VNB228K	VNB371K	VNB55K
number	Three-phase 400V	SLB01	SLB02	SLB04V	SLB07V	VNB158KV	VNB228KV	VNB371KV	
	Single-phase	SBH01	SBH02						
DC module	Three-phase 200V				DM200D			РМ90В	PM180B
model number	Three-phase 400V		DM20	)OD			HD-12MYH		
riamboi	Single-phase	DM1	00A						
Rated torque	Static friction torque	0.98	1.96	3.92	7.35	14.7	21.6	36.3	53.5
	{kgf⋅m}	0.1	0.2	0.40	0.75	1.50	2.20	3.70	5.50
	Dynamic friction torque	0.78	1.57	3.14	5.88	11.8	17.2	29.0	43.1
	{kgf⋅m}	0.08	0.16	0.32	0.60	1.20	1.76	2.96	4.40
Voltage	Three-phase 200V				DC90V				DC54V
	Three-phase 400V		DC90	OV			DC180V		
	Single-phase	DC	90V						
Current at 20	°C A	0.178	0.178	0.232	0.273	0.273	0.273	0.261	0.288
Capacity at 2	.0℃ W	16.0	16.0	20.9	24.6	27.3	27.3	26.1	16.7
Normal gap	mm	0.15~0.20	0.15~0.20	0.15~0.20	0.15~0.20	0.2	0.2	0.2	0.35
Maximum gap	o mm	0.5	0.5	0.5	0.5	0.6	0.6	0.7	1.2
Total braking	۲	1.31×10 <sup>8</sup>	1.85×10 <sup>8</sup>	1.85×10 <sup>8</sup>	3.66×10 <sup>8</sup>	10.8×10 <sup>8</sup>	10.8×10 <sup>8</sup>	13.5×10 <sup>8</sup>	24.7×10 <sup>8</sup>
workload	{kgf⋅m}	1.34×10 <sup>7</sup>	1.89×10 <sup>7</sup>	1.89×10 <sup>7</sup>	3.73×10 <sup>7</sup>	11.0×10 <sup>7</sup>	11.0×10 <sup>7</sup>	13.8×10 <sup>7</sup>	25.2×10 <sup>7</sup>
Allowable start	ing frequency				10 times/minute	)			
Braking delay	AC internal wiring	0.18~0.25	0.15~0.21	0.14~0.17	0.20~0.24	0.30~0.40	0.30~0.40	0.15~0.25 (0.50~0.70)	0.20~0.30
time S (reference value)	AC external wiring	0.11~0.18	0.09~0.12	0.06~0.09	0.10~0.13	0.10~0.20	0.10~0.20	0.05~0.15 (0.20~0.40)	0.03~0.13
, , , , , , , , , , , , , , , , , , , ,	AC external operation	0.11~0.18	0.09~0.12	0.06~0.09	0.10~0.13	0.10~0.20	0.10~0.20	0.05~0.15 (0.20~0.40)	0.03~0.13
	DC external wiring	0.05~0.07	0.04~0.06	0.03~0.05	0.04~0.06	0.01~0.02	0.01~0.02	(0.02~0.04)	

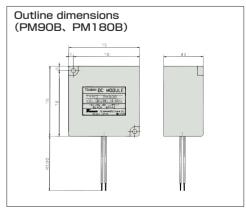
Note 1) If the single-phase motor starting frequency is 6 times/minute, keep the duty rate below 50% ED (5 seconds running, 5 seconds stopping). The life of the contacts in the built-in centrifugal switch (governor switch) is approximately 300,000 cycles Note 2) The tracking delay time is a reference value, which may differ depending on the brake condition, use conditions, individual part differences, etc. If you want to shorten the braking delay time (for elevators, etc.), we recommend that you employ DC external wiring.

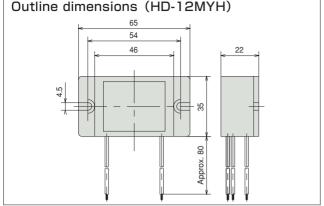
Note 4) The values in parentheses in the box of the braking delay time of the 3.7 kW device are for 400 V. If you want to shorten this braking delay time, employ DC external wiring

## 3. Rectifier (DC module)

The built-in DC module is connected with the motor lead wire. If you intend to employ a DC external wiring circuit, please inform us at the time of order placement or make the connections according to the wiring diagram on page 105. If you want us to deliver the DC module separately for use in the control panel, etc., please instruct us to do so at the time of placement of the order.



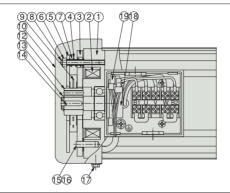




# Outline dimensions (DM100A) 2-Ø4.8 Round crimping terminal

#### 4. Brake structure

- GMTA010 (SLB01)
- HMTA010 (SLB01)

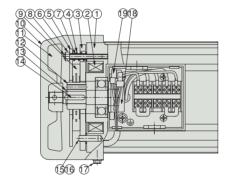


- 1. Anti-load L...
  2. Coil
  3. Armature
  4. Presser bar spring
  5. Brake plate
  6. U nut
  7. Collar
  8. Guide bolt
  9. Lining
  10. Fan cover
  12. Square hub
  13. Snap ring
  14. Key
  Parring pin Anti-load bracket with yoke Coil

  - 13. Snap ring 14. Key 15. Spring pin 16. Brake spring 17. Fan cover fas 18. DC module . Fan cover fastening screw . DC module

  - 19. Closed end connection binder

- GMTA020 (SLB02)
- GMTA040 (SLB04)
- GMTA075 (SLB07)
- HMTA020 (SLB02)
- HMTA040 (SLB04)
- HMTA075 (SLB07)



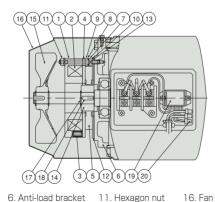
- Anti-load bracket with yoke
   Coil
   Armature
   Presser bar spring
   Bake plate
   Lante

- 4. Presser ba 5. Brake plate 6. U nut 7. Collar 8. Guide bolt 9. Lining
- 9. Lilling 10. Fan cover 11. Fan (not provided in the figure above) 12. Square hub 13. Snap ring

- 14. Key 15. Spring pin 16. Brake spring

- 17. Fan cover fastening screw 18. DC module 19. Closed end connection binder

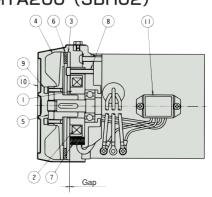
- GMTA150 (VNB158K)
- GMTA220 (VNB228K) • GMTA370 (VNB371K)
- HMTA150 (VNB158K)
- HMTA220 (VNB228K)
- HMTA370 (VNB371K)
- GMTA550 (VNB55K) • HMTA550 (VNB55K)



- 1. Yoke
- 2. Coil
- 3. Brake spring
- 4. Armature 5. Lining
- 7. Stud bolt
- 8. Liner
- 9. Distance collar
- 10. Protective liner

- 11. Hexagon nut 12. Brake plate
  - 13. Sheet packing
  - 14. Center hub 15. Fan
- 16. Fan cover 17. Snap ring 18. Key
- 19. DC module
- 20. Closed end connection binder

- GMTA100 (SBH01)
- GMTA200 (SBH02) • HMTA100 (SBH01)
- HMTA200 (SBH02)



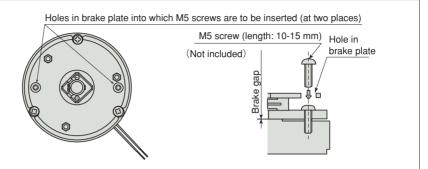
- 1. Yoke
- 2. Coil
- 3. Armature
- 4. Brake plate
- 6. Lining
- 5. Adjusting nut
- 7. Brake spring 8. Mounting bolt
- 9. Hexagon socket head holt
- 10. Fan cover
- 11. DC module

0.4, 0.75

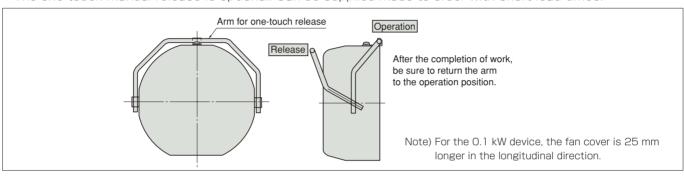
#### 5. Manual release

### (1) For 0.1 kW-0.75 kW: SLB brake \*The manual release is included as standard equipment.

- Perform release with no load applied to the output shaft.
- Remove the fan cover and install the screws.
- After the completion of work, be sure to remove the screws and install the cover before starting operation.

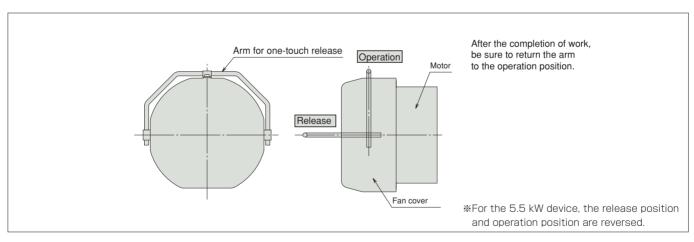


The one-touch manual release is optional. Can be supplied made-to-order with short lead times.



#### (2) For 1.5 kW-5.5 kW: VNB brake

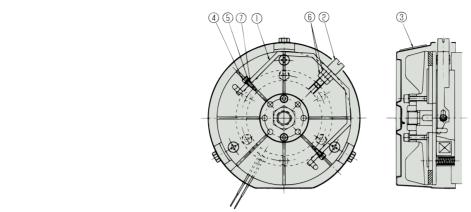
The one-touch manual release type is optional. Can be supplied made-to-order with short lead times.



0.1, 0.2 0.4, 0.75 1.5, 2.2 Specifications

#### (3) For 100 W-200 W: SBH brake

The one-touch manual release type is optional. We can supply with short lead times.



- 1. Release arm
- 2. Release bolt
- 3. Release nameplate
- 4. Hexagon socket head bolt
- 5. Flat washer
- 6. U nut
- 7. Spacer

\*The outline dimensions are the same as those of the standard product.

Manual release Brake operation procedure For brake operation, turn For brake release turn Release bolt Release bolt Fan cover the release bolt about the release bolt about Fan cover five turns clockwise until seven turns rating it touches the stopper, counterclockwise until it using a flat-blade turns freely. screwdriver or similar \*Before starting operation, make sure that the brake works properly

## 6. Formula for brake life span and braking distance

#### SI units

#### Braking workload

$$E_{\ell} = \frac{(I_M + I_{\ell}) \times n^2}{182.5} \times \frac{T_b}{(T_b \pm T_{\ell})}$$

E<sub>ℓ</sub>: Braking workload per operation J

IM : Moment of inertia of hypoid motor (gear motor) with brake kg · m<sup>2</sup> (Table 2 on page 233)

Ie: Moment of inertia of motor-shaft-equivalent load kg·m²

n : Motor shaft revolution r/min

 $T_b$ : Dynamic friction torque of brake  $N \cdot m$ (Brake characteristics chart on page 60)

T<sub>ℓ</sub>: Motor-shaft-equivalent load torque N·m

 $\pm$  sign:  $(-T_{\ell})$  is applied for a negative load such as a suspension load.

#### 2. Brake life span

Z: Total number of working cycles E<sub>T</sub>: Total braking workload J (Refer to the brake specifications on page 60)

#### 3. Braking time

$$t = t_a + t_b$$

$$t_b = \frac{(I_M + I_{\ell}) \times n}{9.55 \times (T_b \pm T_{\ell})}$$

ta: Braking delay time s Time between operation signal issuing and brake operation (Refer to the brake specifications on page 60.)

#### 4. Braking distance

 $S = \left(t_a + \frac{1}{2} \; t_b\right) \times V \quad \begin{array}{c} S : \text{Braking distance} \quad \text{mm} \\ V : \text{Speed of linear motion} \quad \text{mm/s} \end{array}$ 

#### **Gravitational units**

#### 1. Braking workload

$$E_{\ell} = \frac{(GD_M^2 + GD_{\ell}^2) \times n^2}{7160} \times \frac{T_b}{(T_b \pm T_{\ell})}$$

E<sub>ℓ</sub> : Braking workload per operation kgf·m

GDM : GD2 of hypoid motor (gear motor) with brake kg · m² (Table 2 on page 233)

GD<sup>2</sup> : GD<sup>2</sup> of motor-shaft-equivalent load kgf·m<sup>2</sup>

: Motor shaft revolution r/min

: Dynamic friction torque of brake kgf · m (Brake characteristics chart on page 60)

T<sub>ℓ</sub> : Motor-shaft-equivalent load torque kgf·m

 $\pm$  sign:  $(-T_{\ell})$  is applied for a negative load such as a suspension load.

#### 2. Brake life span

 $Z = \frac{E_T}{E_{\ell}}$  Z: Total number of working cycles E<sub>T</sub>: Total braking workload kgf·m (Refer to the brake specifications on page 60)

#### 3. Braking time

$$t=t_a+t_b \\ t_b=\frac{(I_M+I_\ell)\times n}{9.55\times (T_b\pm T_\ell)}$$

## t<sub>a</sub>: Braking delay time s

Time between operation signal issuing and brake operation (Refer to the brake specifications on page 60.)

#### 4. Braking distance

 $S \!=\! \! \left(t_a \!+\! \frac{1}{2}\,t_b\right) \!\! \times \! V \quad \begin{array}{ccc} S : \text{Braking distance} & mm \\ V : \text{Speed of linear motion} & mm/s \end{array}$ 

GEAR MOTOR TA Series

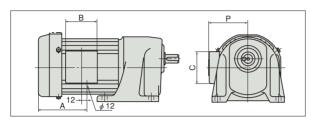
## ■About terminal boxes (common to gear motors and hypoid motors) 0.1 kW-0.75 kW

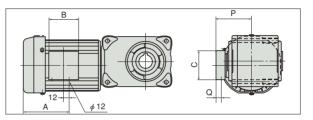
#### 1. Standard terminal boxes

(1) A resin terminal box is included as standard equipment.

Note) If you need a hard terminal box type (made of die-cast aluminum), order it using the option code.

#### (2) Position and dimensions of terminal box





Motor output	А	В	С	Р	Q
0.1kW	64.5	67	67	81	12.5
0.2kW	102.5	67	67	81	12.5
0.4kW	102.5	67	67	81	12.5
0.75kW	98.5	67	67	90	12.5

#### (3) Change of the position of the terminal box

If you want to change the position of the terminal box because, for example, it is positioned inconveniently for you, please instruct us to do so. The position of the terminal box can be changed by changing the tightening position of the through bolt for fastening the motor.

Change of position: For a  $180^{\circ}$  swing for a gear motor or a hypoid motor, or a  $90^{\circ}$  or  $270^{\circ}$  swing for a face mount or hollow shaft type, use an option code to instruct us to change the position.

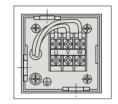
#### (4) Change of the lead outlet direction of the terminal box

The lead outlet direction can be changed  $90^{\circ}$  to the left (anti-load side) or  $180^{\circ}$  (upper side) by changing the top cover mounting direction. For the hard terminal box, the lead outlet direction can be changed  $90^{\circ}$ .

#### (5) Construction of the terminal box

• Resin terminal box (standard)





ullet The hard terminal box (optional) is of the same specifications as the outdoor type. Refer to this type. The cable port is  $\phi$  18.

## 2. Terminal box of brake-types

- (1) A resin terminal box is included as standard equipment.
- (2) Position and dimensions of the terminal box

9.5 d 12
----------

Motor output	Α	В	С	Р	Q
0.1kW	102.5	83	70	104.5	31
0.2kW	119,5	83	70	104.5	31
0.4kW	119.5	83	70	104.5	31
0.75kW	125.5	83	70	113.5	31

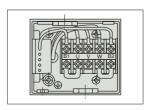
#### (3) Change of the lead outlet direction of the terminal box

The lead outlet direction can be changed by 180° upper side by changing the top cover mounting direction.

#### (4) Construction of terminal box

• Resin terminal box (standard)

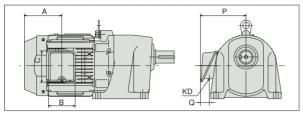


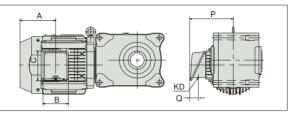


0.1、0.2 0.4、0.75

#### ■Terminal boxes (common to gear motors and hypoid motors) for 1.5 kW-5.5 kW

- 1. Standard terminal boxes
- (1) A steel plate terminal box is included as standard equipment.
- (2) Position and dimensions of the terminal box





Motor output	А	В	С	Р	Q	φKD	θ°
1.5kW	117	83	97	143	37	27	0
2.2kW	117	83	97	143	37	27	0
3.7kW	137.5	83	97	151	37	27	0
5.5kW	151.5	123	128	202	32	35	15

Note) For the 5.5 kW device, the position of the terminal box is turned 15 degrees clockwise (upward) from the horizontal.

#### (3) Change of the position of the terminal box

If you want to change the position of the terminal box because, for example, it is positioned inconveniently for you, please instruct us to do so. The position of the terminal box can be changed by changing the tightening position of the through bolt for fastening the motor.

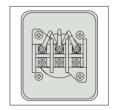
Change of position: 90° swing is possible for both the gear motor and hypoid motor. Use the option code to instruct us to change the position.

#### (4) Change of lead outlet direction of the terminal box The lead outlet direction can be changed by 90°.

#### (5) Construction of terminal boxes

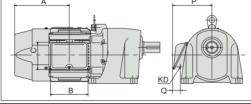
• Steel plate terminal boxes (standard)

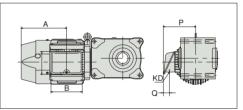




#### 2. Terminal boxes of brake-types

- (1) A resin terminal box is included as standard equipment.
- (2) Position and dimensions of the terminal box





Motor output	А	В	С	Р	Q	φKD
1.5kW	196	135	96	141	35.5	27
2.2kW	196	135	96	141	35.5	27
3.7kW	211.5	176.5	97	154	35.5	27

#### (3) Change of the position of the terminal box

If you want to change the position of the terminal box because, for example, it is positioned inconveniently for you, please instruct us to do so. The position of the terminal box can be changed by changing the tightening position of the through bolt for fastening the motor.

Change of position: 90° swing is possible for both gear motors and hypoid motors. Use the option code to instruct us to change the position.

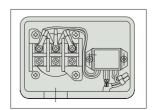
## (4) Change of the lead outlet direction of the terminal box

The lead outlet direction can be changed by 90°

#### (5) Construction of the terminal box

• Steel plate terminal box (standard)

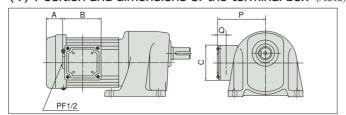


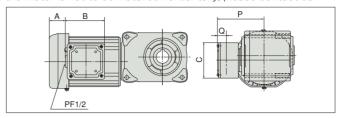


Note) For the 3.7 kW device, the DC module is positioned outside the terminal box.

#### Outdoor type (common to gear motors and hypoid motors) 0.1 kW-0.75 kW (Protective construction IP55)

(1) Position and dimensions of the terminal box (Note) If the motor is not to be installed horizontally, please contact us.





# (2) Change of the position of the terminal box

If you want to change the position of the terminal box because, for example, it is

Motor output	А	В	С	Р	Q
0.1kW	2.5	95	84	118	21.5
0.2kW	40.5	95	84	118	21.5
0.4kW	40.5	95	84	118	21.5
0.75kW	36.5	95	84	127	21.5

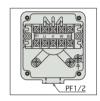
Note) The entire length is the same as that of the indoor-type standard product.

positioned inconveniently for you, please instruct us to do so. The position of the terminal box can be changed by changing the tightening position of the through bolt for fastening the motor.

Change of position: For a 180° swing for a gear motor or hypoid motor, or a 90° or 270° swing for a face mount type or a hollow shaft type, use the option code to instruct us to change the position.

- (3) Change of the lead outlet direction of the terminal box The lead outlet direction can be changed by 90°.
- (4) Construction of the terminal box





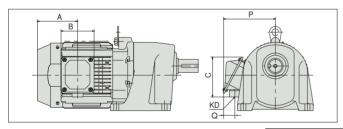
#### (5) Restrictions on types of gear motor foot mounting bolts

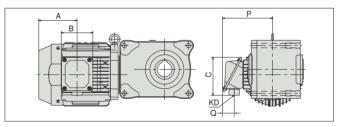
For a combination of the outdoor type, hard terminal box type and foot mount type, the terminal box interferes with tools and bolts in some models. The type of bolt should therefore be restricted as shown below.

- · GMTA020-28L100 to 200: Hexagon socket head bolts should be used.
- $\cdot$  GMTA010-18L10 to 50, GMTA020-18L10 to 25: The thread length of bolts to be used should be M 8-25 mm or less.

#### Outdoor type (common to gear motors and hypoid motors) 1.5 kW-5.5 kW (Protective construction IP55)

(1) Position and dimensions of the terminal box (Note) If the motor is not to be installed horizontally, please contact us.





# (2) Change of the position of the terminal box

If you want to change the position of the terminal box because, for example, it is positioned inconveniently for you, please

Motor output	А	В	С	Р	Q	KD	θ°
1.5kW	117	96	116	153	47	PF3/4	0
2.2kW	117	96	116	153	47	PF3/4	0
3.7kW	137.5	96	116	162	47	PF3/4	0
5.5kW	151.5	158	185	254	54	PF1	15

Note) The entire length is the same as that of the indoor-type standard product.

Note) For the 5.5 kW device, the position of the terminal box is turned 15 degrees clockwise (upward) from the horizontal.

instruct us to do so. The position of the terminal box can be changed by changing the tightening position of the through bolt for fastening the motor.

Change of position: 90° swing is possible for both gear motors and hypoid motors. Use the option code to instruct us to change the position.

- (3) Change of the lead outlet direction of the terminal box The lead outlet direction can be changed by 90°.
- (4) Construction of the terminal box



